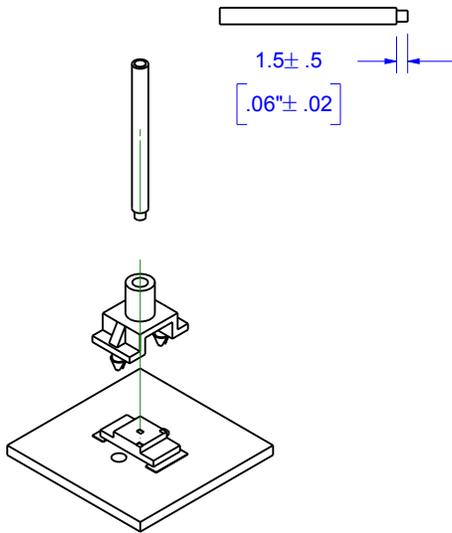


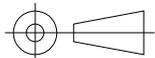
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**LIGHT PIPE PREPARATION / INSTALLATION:**



**NOTES:**

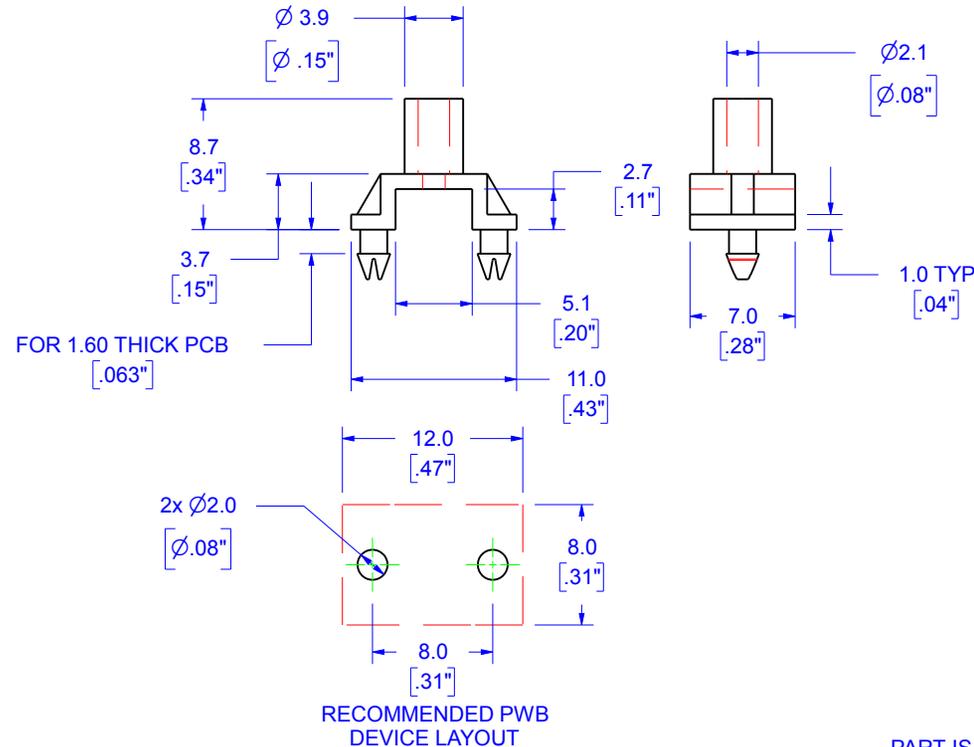
1. ROHS COMPLIANT
2. UL 94V-2 FLAMMABILITY RATING
3. -40°C TO 85°C OPERATING TEMPERATURE
4. SUITABLE FOR LIGHT PIPE WITH  $\varnothing 2.2\text{mm}$  JACKET AND OPTICAL CORE NO GREATER THAN  $\varnothing 1.5\text{mm}$
5. DO NOT INSTALL PRIOR TO SOLDERING
6. FOR BEST RESULTS USE ONLY NARROW VIEWING ANGLE NON-DIFFUSED LEDS WITH OUTPUT POWER GREATER THAN 100mcd
7. NOT RECOMMENDED FOR DATA COMMUNICATIONS



**METRIC**

**REVISIONS**

REV	DESCRIPTION	ECO	DATE	DWN	APVD
A	Initial release		11/12/2008	BB	RD
B	Revised strip length from 1.0 ± .25	0034	9/17/2009	BB	KS
B1	Redrew, added overall dimensions		7/21/2014	BB	WR



UNLESS OTHERWISE SPECIFIED  
DIMENSIONS MILLIMETERS [IN.]

DIMENSIONS ARE FOR  
REFERENCE ONLY  
NO TOLERANCES MAY BE  
IMPLIED FROM THIS DOCUMENT

PRODUCT	51 0410
MATERIAL	Nylon 66
FINISH	None
DRAWN BY	B. Bidwell
DATE	7/22/2014
CHECKED BY	W. Rowe
DATE	7/22/2014

Industrial Fiber Optics TEMPE, AZ 85281			
NAME <b>SMT LED to Light Pipe</b>			
SIZE <b>A</b>	SCALE 2:1	PART NUMBER 51 0310	REV B1
DO NOT SCALE DRAWING		Sheet 1 of 1	