

General Description

The MAX8671X integrated power-management IC (PMIC) is ideal for use in portable media players and other handheld devices. In addition to five regulated output voltages, the MAX8671X integrates a 1-cell lithium ion (Li+) or lithium polymer (Li-Poly) charger and Smart Power Selector™ with dual (AC-to-DC adapter and USB) power inputs. The dual-input Smart Power Selector supports end products with dual or single power connectors. All power switches for charging and switching the system load between battery and external power are included on-chip. No external MOSFETs are required.

Maxim's Smart Power Selector makes the best use of limited USB or AC-to-DC adapter power. Battery charge current and input current limit are independently set. Input power not used by the system charges the battery. Charge current and DC current limit are programmable up to 1A while USB input current can be set to 100mA or 500mA. Automatic input selection switches the system load from battery to external power. Other features include overvoltage protection, charge status and fault outputs, power-OK monitors, charge timer, and battery thermistor monitor. In addition, on-chip thermal limiting reduces battery charge rate to prevent charger overheating.

The MAX8671X offers adjustable voltages for all outputs. Similar parts with factory-preset output voltages are also available (contact factory for availability).

Applications

Portable Audio Players GPS Portable Navigators

_Features

- ♦ 16V-Tolerant USB and DC Inputs
- Automatically Powers from External Power or Battery
- Operates with No Battery Present
- Single-Cell Li+/Li-Poly Charger
- Three 2MHz Step-Down Regulators Up to 96% Efficiency
- Two Low IQ Linear Regulators
- Output Power-Up Sequencing
- Thermal-Overload Protection

Ordering Information

PART	TEMP RANGE	PIN-PACKAGE	PKG CODE
MAX8671XETL+	-40°C to +85°C	40 Thin QFN-EP* 5mm x 5mm	T4055-1

Simplified Applications Circuit

*EP = Exposed paddle.

*Μ*ΛΧΙ*Ν*Ι MAX8671X DC SYS AC-TO-DC ADAPTER USB USB Li+/LiPo BATTERY ON ΕN OFF OUT1 1V TO V_{SYS} OUT1 PWM 425mA OUT2 OUT2 1V TO Vsys PFN1 425mA PFN2 USUS OUT3 CEN OUT3 1V TO V_{SYS} Т 425mA μΡ -OUT4 CST1 0.6V TO V_{SYS} OUT4 CST2 180mA DOK UOK _ OUT5 OUT5 0.6V TO V_{SYS} Т 180mA -

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For pricing, delivery, and ordering information, please contact Maxim Direct at 1-888-629-4642, or visit Maxim's website at www.maxim-ic.com.

⁺Denotes a lead-free package.

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MAX8671X

ABSOLUTE MAXIMUM RATINGS

USB, DC, PEN1 to AGND	0.3V to +16V
SYS, BAT, PV1, PV2, PV3 to AGND	
PG1, PG2, PG3, AGND	0.3V to +0.3V
PV1, PV2, PV3 to SYS	0.3V to +0.3V
VL to AGND	
CISET, DISET, BVSET, CT, THM to AGND.	0.3V to (V _{VL} + 0.3V)
PV4, PV5, BP, FB1, FB2, FB3 to AGND	0.3V to (V _{SYS} + 0.3V)
PEN2, USUS, CEN, EN, PWM to AGND	
CST1, CST2, DOK, UOK to AGND	0.3V to +6V
OUT4, FB4 to AGND	$0.3V$ to $(V_{PV4} + 0.3V)$

OUT5, FB5 to AGND0.3V to (V _{PV5} + 0.3V)
LX1, LX2, LX3 Continuous RMS Current (Note 1)1.5A
BAT Continuous Current1.5A
SYS Continuous Current1.5A
Continuous Power Dissipation ($T_A = +70^{\circ}C$)
40-Pin, 5mm x 5mm, Thin QFN (derate 35.7mW/°C
above +70°C)2857mW
Operating Junction Temperature+150°C
Storage Junction Temperature Range65°C to +150°C
Lead Temperature (soldering, 10s)+300°C

Note 1: LX_ has internal clamp diodes to PG_ and PV_. Applications that forward bias these diodes must take care not to exceed the package power dissipation limits.

Stresses beyond those listed under "Absolute Maximum Ratings" may cause permanent damage to the device. These are stress ratings only, and functional operation of the device at these or any other conditions beyond those indicated in the operational sections of the specifications is not implied. Exposure to absolute maximum rating conditions for extended periods may affect device reliability.

ELECTRICAL CHARACTERISTICS

(DC, USB, BVSET, $\overline{\text{UOK}}$, $\overline{\text{DOK}}$, LX_ unconnected; $V_{THM} = V_L/2$, $V_{PG_-} = V_{AGND} = 0V$, $V_{BAT} = 4V$, $\overline{\text{CEN}} = \text{low}$, USUS = low, EN = high, $V_{PEN1} = V_{PEN2} = 3.3V$, $V_{PWM} = 0V$, $C_{OUT4} = 1\mu$ F, $C_{OUT5} = 1\mu$ F, $C_{SYS} = 10\mu$ F, PV1 = PV2 = PV3 = PV4 = PV5 = SYS, $R_{DISET} = 3k\Omega$, $R_{CISET} = 3k\Omega$, $C_{VL} = 0.1\mu$ F, $C_{CT} = 0.15\mu$ F, $C_{BP} = 0.01\mu$ F, $V_{FB1} = 1.1V$, $V_{FB2} = 1.1V$, $V_{FB3} = 1.1V$, $T_A = -40^{\circ}$ C to $+85^{\circ}$ C, unless otherwise noted.) (Note 2)

PARAMETER	SYMBOL	COND	ITIONS	MIN	TYP	MAX	UNITS
DC POWER INPUT (V _{DC} = 5.0V,	EN = low)	•					
		Operating voltage		4.1		6.6	V
DC Voltage Range	VDC	Withstand voltage		0		14	v
SYS Regulation Voltage	VSYS_REG	$V_{DC} = 6V$, USUS = low current is less than the	w, <u>CEN</u> = high, system e input current limit	5.2	5.3	5.4	V
DC Undervoltage Threshold	V _{DCL}	V _{DC} rising, 500mV typ	pical hysteresis	3.95	4.00	4.05	V
DC Overvoltage Threshold	VDCH	V _{DC} rising, 400mV typ	pical hysteresis	6.8	6.9	7.0	V
DC Current Limit		V _{DC} = 6V, V _{SYS} = 5V USB unconnected,	PEN1 = low, PEN2 = low, USUS = low	90	95	100	
	IDCLIM	$\overline{CEN} = low,$ $T_A = +25^{\circ}C,$ VL = no load	PEN1 = low, PEN2 = high, USUS = low	450	475	500	mA
		(Note 3)	PEN1 = high, R _{DISET} = 3kΩ	950	1000	1050	
RDISET Resistance Range				3		6	kΩ
		PEN1 = low, USUS = high			0.11		
DC Quiescent Current	IDCIQ	USUS = low, \overline{CEN} = low; I _{SYS} = 0mA, I _{BAT} = 0mA, EN = low; VL no load			1.1		mA
		USUS = low, \overline{CEN} = high; I _{SYS} = 0mA, V _{EN} = 0V, VL no load		0	0.7		
Minimum DC-to-BAT Voltage Headroom		V _{DC} falling, 200mV hysteresis		0	15	30	mV
Minimum DC-to-SYS Voltage Headroom		V _{DC} falling, 200mV hy	vsteresis	0	15	30	mV
DC-to-SYS Dropout Resistance	R _{DS}	$V_{DC} = 5V, I_{SYS} = 4000$	mA, USUS = low		0.325	0.600	Ω

M/X/W

ELECTRICAL CHARACTERISTICS (continued)

(DC, USB, BVSET, \overline{UOK} , \overline{DOK} , LX_ unconnected; $V_{THM} = V_L/2$, $V_{PG_-} = V_{AGND} = 0V$, $V_{BAT} = 4V$, $\overline{CEN} = Iow$, USUS = Iow, EN = high, $V_{PEN1} = V_{PEN2} = 3.3V$, $V_{PWM} = 0V$, $C_{OUT4} = 1\mu$ F, $C_{OUT5} = 1\mu$ F, $C_{SYS} = 10\mu$ F, PV1 = PV2 = PV3 = PV4 = PV5 = SYS, $R_{DISET} = 3k\Omega$, $R_{CISET} = 3k\Omega$, $C_{VL} = 0.1\mu$ F, $C_{CT} = 0.15\mu$ F, $C_{BP} = 0.01\mu$ F, $V_{FB1} = 1.1V$, $V_{FB2} = 1.1V$, $V_{FB3} = 1.1V$, $T_A = -40^{\circ}C$ to $+85^{\circ}C$, unless otherwise noted.) (Note 2)

PARAMETER	SYMBOL	CONDITION	IS	MIN	ТҮР	MAX	UNITS
		Starting DC when no USB p	present		1.0		ms
DC-to-SYS Soft-Start Time	tss-D-s	Starting DC with USB prese	ent		35		μs
DC Thermal-Limit Temperature		Die temperature at which curreduced	urrent limit is		+100		°C
DC Thermal-Limit Gain		Amount of input current red thermal-limit temperature	luction above		5		%/°C
USB POWER INPUT (VUSB = 5.0)	/, EN = low)						
	14.100	Operating voltage		4.1		6.6	V
USB Voltage Range	VUSB	Withstand voltage		0		14	V
SYS Regulation Voltage	V _{SYS_REG}		$V_{USB} = 6V$, USUS = low, $\overline{CEN} = high$, system current is less than the input current		5.3	5.4	V
USB Undervoltage Threshold	VUSBL	V _{USB} rising, 500mV hystere	esis	3.95	4.0	4.05	V
USB Overvoltage Threshold	VUSBH	V _{USB} rising, 400mV hystere	sis	6.8	6.9	7.0	V
USB Current Limit	IUSBLIM	$T_A = +25^{\circ}C$, $P_A = 0$	PEN2 = low, USUS = low	90	95	100	
			PEN2 = high, USUS = low	450	475	500	mA
		USUS = high			0.11		
USB Quiescent Current	IUSBIQ	USUS = low, \overline{CEN} = low; I _{SYS} = 0mA, I _{BAT} = 0mA, VL no load			1.1	2.0	mA
		USUS = low, \overline{CEN} = high; I _{SYS} = 0mA, VL no load			0.7	1.3	
Minimum USB-to-BAT Voltage Headroom		V _{USB} falling, 200mV hystere	esis	0	15	30	mV
Minimum USB-to-SYS Voltage Headroom		V _{USB} falling, 200mV hystere	esis	0	15	30	mV
USB-to-SYS Dropout Resistance	R _{US}	$V_{USB} = 5V$, $I_{SYS} = 400$ mA,	USUS = low		0.325	0.600	Ω
USB-to-SYS Soft-Start Time	tss-U-s				1.0		ms
USB Thermal-Limit Temperature		Die temperature at which current limit is reduced			100		°C
USB Thermal-Limit Gain		Amount of input current reduction above thermal-limit temperature			5		%/°C
SYSTEM (V _{DC} = 5.0V, EN = low)							
System Operating Voltage Range	V _{SYS}			2.6		5.5	V
System Undervoltage Threshold	VUVLO_SYS	SYS falling, 100mV hysteres	sis	2.45	2.50	2.55	V

ELECTRICAL CHARACTERISTICS (continued)

(DC, USB, BVSET, $\overline{\text{UOK}}$, $\overline{\text{DOK}}$, LX_{-} unconnected; $V_{THM} = V_L/2$, $V_{PG_{-}} = V_{AGND} = 0V$, $V_{BAT} = 4V$, $\overline{\text{CEN}} = 10w$, USUS = 10w, EN = 10H, $V_{PEN1} = V_{PEN2} = 3.3V$, $V_{PWM} = 0V$, $C_{OUT4} = 1\mu$ F, $C_{OUT5} = 1\mu$ F, $C_{SYS} = 10\mu$ F, PV1 = PV2 = PV3 = PV4 = PV5 = SYS, $R_{DISET} = 3k\Omega$, $R_{CISET} = 3k\Omega$, $C_{VL} = 0.1\mu$ F, $C_{CT} = 0.15\mu$ F, $C_{BP} = 0.01\mu$ F, $V_{FB1} = 1.1V$, $V_{FB2} = 1.1V$, $V_{FB3} = 1.1V$, $T_A = -40^{\circ}C$ to $+85^{\circ}C$, unless otherwise noted.) (Note 2)

PARAMETER	SYMBOL	COND	ITIONS	MIN	ТҮР	MAX	UNITS
BAT-to-SYS Reverse Regulation	\/20250	DC or USB and BAT	BAT is sourcing 105mA	65	82	115	mV
Voltage	VBSREG	are sourcing current	BAT is sourcing 905mA		130		IIIV
		DC and USB unconne V _{BAT} = 4V	ected, EN = low,		0	10	
		$V_{DC} = V_{USB} = 5V, US$ PEN1 = low, EN = low	-		0	10	
Quiescent Current	I _{PV1} + I _{PV2} + I _{PV3} +	DC and USB unconner V _{BAT} = 4V (step-down dropout), PWM = low	n converters are not in		155	285	μA
	IPV4 + IPV5 + ISYS	DC and USB unconnected, EN = high, $V_{BAT} = 2.8V$ (at least one step-down converter is in dropout), PWM = low (Note 4)			425	550	
		$V_{DC} = V_{USB} = 5V$, USUS = high, EN = high, $V_{BAT} = 4V$, PWM = low (Note 4)			180	320	
		DC and USB unconnected, EN = high, V _{BAT} = 4.0V, PWM = high			9		mA
BATTERY CHARGER (V _{DC} = 5.0)	V, EN = low)						
BAT-to-SYS On-Resistance	R _{BS}	$V_{USB} = 0V, V_{BAT} = 4.2$	2V, I _{SYS} = 1A		0.08	0.16	Ω
		BVSET = VL or	$T_A = +25^{\circ}C$	4.174	4.200	4.221	
		BVSET unconnected	$T_A = -40^{\circ}C \text{ to } +85^{\circ}C$	4.145	4.200	4.242	
BAT Regulation Voltage		BVSET = AGND	$T_A = +25^{\circ}C$	4.073	4.100	4.121	V
(Figure 6)	VBATREG	BVSET = AGIND	$T_A = -40^{\circ}C \text{ to } +85^{\circ}C$	4.047	4.100	4.141	V
		$R_{BVSET} = 49.9 k\Omega$ to	$T_A = +25^{\circ}C$	4.325	4.350	4.376	
		AGND	$T_A = -40^{\circ}C \text{ to } +85^{\circ}C$	4.297	4.350	4.398	1
BAT Recharge Threshold	VBATRCHG	(Note 5)		-170	-120	-70	mV
BAT Prequalification Threshold	VBATPRQ	V _{BAT} rising, 180mV hysteresis, Figure 6		2.9	3.0	3.1	V
RCISET Resistance Range		Guaranteed by BAT fa	ast-charge current	3		15	kΩ
CISET Voltage	VCISET	$R_{CISET} = 7.5 k\Omega$, I_{BAT}	= 267mA, Figure 9	0.9	1.0	1.1	V

ELECTRICAL CHARACTERISTICS (continued)

(DC, USB, BVSET, $\overline{\text{UOK}}$, $\overline{\text{DOK}}$, LX_ unconnected; $V_{THM} = V_L/2$, $V_{PG_-} = V_{AGND} = 0V$, $V_{BAT} = 4V$, $\overline{\text{CEN}} = \text{low}$, USUS = low, EN = high, $V_{PEN1} = V_{PEN2} = 3.3V$, $V_{PWM} = 0V$, $C_{OUT4} = 1\mu$ F, $C_{OUT5} = 1\mu$ F, $C_{SYS} = 10\mu$ F, PV1 = PV2 = PV3 = PV4 = PV5 = SYS, $R_{DISET} = 3k\Omega$, $R_{CISET} = 3k\Omega$, $C_{VL} = 0.1\mu$ F, $C_{CT} = 0.15\mu$ F, $C_{BP} = 0.01\mu$ F, $V_{FB1} = 1.1V$, $V_{FB2} = 1.1V$, $V_{FB3} = 1.1V$, $T_A = -40^{\circ}C$ to $+85^{\circ}C$, unless otherwise noted.) (Note 2)

PARAMETER	SYMBOL	CO	CONDITIONS		ТҮР	MAX	UNITS
		input, DC unconne PEN2 = Iow, USUS		87	92	100	
		Low-power USB cl input, R _{CISET} = 3k PEN2 = Iow, USUS		87	92	100	
			charging from the USB ected, R _{CISET} = 3kΩ, IS = Iow	450	472	500	
BAT Fast-Charge Current Limit		High-power USB c input, R _{CISET} = 3k USUS = Iow	charging from the DC Ω, PEN2 = high,	450	472	500	mA
		AC-to-DC adapter input, R _{DISET} = 3k PEN1 = high	charging from the DC Ω , R _{CISET} = 15k Ω ,	170	200	230	
		AC-to-DC adapter charging from the DC input, R _{DISET} = $3k\Omega$, R _{CISET} = $7.5k\Omega$, PEN1 = high AC-to-DC adapter charging from the DC input, R _{DISET} = $3k\Omega$, R _{CISET} = $3.74k\Omega$, PEN1 = high		375	400	425	
				750	802	850	
BAT Prequalification Current		V _{BAT} = 2.5V, R _{CIS}	ET = 3.74 k Ω	65	82	100	mA
Top-Off Threshold		$T_A = +25^{\circ}C, R_{CISE}$	$T = 3.74$ k Ω (Note 6)	20	30	40	mA
RAT Lookage Current		EN = low, $T_A = +25^{\circ}C$	No DC or USB power connected		0	+5	
BAT Leakage Current			DC and/or USB power connected, $\overline{CEN} = high$	-5	1	+5	μΑ
		Slew rate			450		mA/ms
Charger Soft-Start Time	tss chg	Time from 0mA to	500mA		1.10		
Charger Colt Start Time	135_CHG	Time from 0mA to	100mA		0.22		ms
		Time from 100mA	to 500mA		0.88		
Timer Accuracy		C _{CT} = 0.15µF		-20		+20	%
Timer Suspend Threshold		suspends; 300mV	CISET voltage when the fast-charge timer suspends; 300mV translates to 20% of the maximum fast-charge current limit			350	mV
Timer Extend Threshold			en the fast-charge timer translates to 50% of the Irge current limit	700	750	800	mV

ELECTRICAL CHARACTERISTICS (continued)

(DC, USB, BVSET, $\overline{\text{UOK}}$, $\overline{\text{DOK}}$, $LX_{\text{unconnected}}$; $V_{\text{THM}} = V_{\text{L}}/2$, $V_{\text{PG}} = V_{\text{AGND}} = 0V$, $V_{\text{BAT}} = 4V$, $\overline{\text{CEN}} = \text{low}$, USUS = low, EN = high, $V_{\text{PEN1}} = V_{\text{PEN2}} = 3.3V$, $V_{\text{PWM}} = 0V$, $C_{\text{OUT4}} = 1\mu\text{F}$, $C_{\text{OUT5}} = 1\mu\text{F}$, $C_{\text{SYS}} = 10\mu\text{F}$, PV1 = PV2 = PV3 = PV4 = PV5 = SYS, $\text{R}_{\text{DISET}} = 3k\Omega$, $\text{R}_{\text{CISET}} = 3k\Omega$, $C_{\text{VL}} = 0.1\mu\text{F}$, $C_{\text{BP}} = 0.01\mu\text{F}$, $V_{\text{FB1}} = 1.1V$, $V_{\text{FB2}} = 1.1V$, $V_{\text{FB3}} = 1.1V$, $T_{\text{A}} = -40^{\circ}\text{C}$ to $+85^{\circ}\text{C}$, unless otherwise noted.) (Note 2)

PARAMETER	SYMBOL	CONDIT	IONS	MIN	TYP	MAX	UNITS
Prequalification Time	tpq	C _{CT} = 0.15µF	$C_{CT} = 0.15 \mu F$		33		min
Fast-Charge Time	tFC	C _{CT} = 0.15µF			660		min
Top-Off Time	tто				15		S
THERMISTOR INPUT (THM) (V _{DC}	= 5.0V, EN =	= low)					
THM Threshold, Cold	VTHMC	V _{THM} rising, 65mV hyste	eresis	73.0	74.0	75.5	% of V _{VL}
THM Threshold, Hot	V _{THMH}	V _{THM} falling, 65mV hyst	eresis	27.0	28.4	30.0	% of V _{VL}
THM Input Leakage Current	Ітнм	THM = AGND or VL, T_A THM = AGND or VL, T_A		-0.100	0.001 0.01	+0.200	μA
POWER SEQUENCING (Figures	11 and 12)			•			
EN to REG3 Enable Delay	tD1				120		μs
REG1 Soft-Start Time	tss1				2.6		ms
REG3 to REG1/2 Delay	t _{D2}				0.4		ms
REG2 Soft-Start Time	tss2				2.6		ms
REG3 Soft-Start Time	tss3				2.6		ms
REG1/2 to REG4 Delay	t _{D3}				0.3		ms
REG4 Soft-Start Time	tss4				3.0		ms
REG5 Soft-Start Time	tss5				3.0		ms
REGULATOR THERMAL SHUTDO	OWN			•			
Thermal Shutdown Temperature		T _J rising			+165		°C
Thermal Shutdown Hysteresis					15		°C
REG1—SYNCHRONOUS STEP-D	OWN CONV	ERTER					
Input Voltage		PV1 supplied from SYS			VSYS		V
Maximum Output Current		$L = 4.7 \mu H, R_L = 0.13 \Omega$	(Note 7)	425			mA
FB1 Voltage		(Note 8)		0.997	1.012	1.028	V
Adjustable Output Voltage Range				1		VSYS	V
			$T_A = +25^{\circ}C$	-50	-5	+50	
FB1 Leakage Current		$V_{FB1} = 1.012V$	$T_A = +85^{\circ}C$		-5		nA
Load Regulation		PWM mode			4.4		%/A
Line Regulation		PWM mode (Note 9)			1		%/D
p-Channel On-Resistance		V _{PV1} = 4V, I _{LX1} = 180mA			165	330	mΩ
n-Channel On-Resistance		$V_{PV1} = 4V, I_{LX1} = 180m$	A		200	400	mΩ
p-Channel Current-Limit Threshold				0.555	0.615	0.675	А

ELECTRICAL CHARACTERISTICS (continued)

(DC, USB, BVSET, \overline{UOK} , \overline{DOK} , LX_ unconnected; $V_{THM} = V_L/2$, $V_{PG} = V_{AGND} = 0V$, $V_{BAT} = 4V$, $\overline{CEN} = Iow$, USUS = Iow, EN = high, $V_{PEN1} = V_{PEN2} = 3.3V$, $V_{PWM} = 0V$, $C_{OUT4} = 1\mu$ F, $C_{OUT5} = 1\mu$ F, $C_{SYS} = 10\mu$ F, PV1 = PV2 = PV3 = PV4 = PV5 = SYS, $R_{DISET} = 3k\Omega$, $R_{CISET} = 3k\Omega$, $C_{VL} = 0.1\mu$ F, $C_{CT} = 0.15\mu$ F, $C_{BP} = 0.01\mu$ F, $V_{FB1} = 1.1V$, $V_{FB2} = 1.1V$, $V_{FB3} = 1.1V$, $T_A = -40^{\circ}C$ to $+85^{\circ}C$, unless otherwise noted.) (Note 2)

PARAMETER	SYMBOL	CONDITIONS		MIN	ТҮР	MAX	UNITS
Skip Mode Transition Current		(Note 10)			60		mA
n-Channel Zero-Crossing Threshold					10		mA
Maximum Duty Cycle					100		%
Minimum Duty Cycle		PWM mode			12.5		%
Internal Oscillator Frequency				1.8	2.0	2.2	MHz
Internal Discharge Resistance in Shutdown		EN = low, resistance fr	om LX1 to PG1	0.5	1.0	2.0	kΩ
REG2—SYNCHRONOUS STEP-D	OWN CONV	ERTER		1			
Input Voltage		PV2 supplied from SYS			VSYS		V
Maximum Output Current		$L = 4.7 \mu H, R_L = 0.13 \Omega$	(Note 7)	425			mA
FB2 Voltage		(Note 8)		0.997	1.012	1.028	V
Adjustable Output Voltage Range				1		V _{SYS}	V
FRQ Lookago Current			$T_A = +25^{\circ}C$	-50	-5	+50	nA
FB2 Leakage Current		$V_{FB2} = 1.012V$	$T_A = +85^{\circ}C$		-50		ΠA
Load Regulation		PWM mode	PWM mode		4.4		%/A
Line Regulation		PWM mode (Note 9)			1		%/D
p-Channel On-Resistance		$V_{PV2} = 4V, I_{LX2} = 180mA$			200	400	mΩ
n-Channel On-Resistance		$V_{PV2} = 4V$, $I_{LX2} = 180n$	$V_{PV2} = 4V, I_{LX2} = 180mA$		150	265	mΩ
p-Channel Current-Limit Threshold				0.555	0.615	0.675	А
Skip Mode Transition Current		(Note 10)			60		mA
n-Channel Zero-Crossing Threshold					10		mA
Maximum Duty Cycle					100		%
Minimum Duty Cycle		PWM mode			12.5		%
Internal Oscillator Frequency				1.8	2.0	2.2	MHz
Internal Discharge Resistance in Shutdown		EN = low, resistance fr	om LX2 to PG2	0.5	1.0	2.0	kΩ
REG3—SYNCHRONOUS STEP-D	OWN CONV	ERTER					
Input Voltage		PV3 supplied from SYS	5		VSYS		V
Maximum Output Current		$L = 4.7 \mu H, R_{L} = 0.13 \Omega \text{ (Note 7)}$		425			mA
FB3 Voltage		(Note 8)		0.997	1.012	1.028	V
Adjustable Output Voltage Range				1		Vsys	V
		10101	$T_A = +25^{\circ}C$	-50	-5	+50	
FB3 Leakage Current		$V_{FB2} = 1.012V$	$T_A = +85^{\circ}C$		-50		nA
Load Regulation		PWM mode			4.4		%/A



ELECTRICAL CHARACTERISTICS (continued)

(DC, USB, BVSET, $\overline{\text{UOK}}$, $\overline{\text{DOK}}$, LX_ unconnected; $V_{THM} = V_L/2$, $V_{PG_-} = V_{AGND} = 0V$, $V_{BAT} = 4V$, $\overline{\text{CEN}} = 10w$, USUS = 10w, EN = high, $V_{PEN1} = V_{PEN2} = 3.3V$, $V_{PWM} = 0V$, $C_{OUT4} = 1\mu$ F, $C_{OUT5} = 1\mu$ F, $C_{SYS} = 10\mu$ F, PV1 = PV2 = PV3 = PV4 = PV5 = SYS, $R_{DISET} = 3k\Omega$, $R_{CISET} = 3k\Omega$, $C_{VL} = 0.1\mu$ F, $C_{CT} = 0.15\mu$ F, $C_{BP} = 0.01\mu$ F, $V_{FB1} = 1.1V$, $V_{FB2} = 1.1V$, $V_{FB3} = 1.1V$, $T_A = -40^{\circ}C$ to $+85^{\circ}C$, unless otherwise noted.) (Note 2)

PARAMETER	SYMBOL	CONDITIONS		MIN	ТҮР	MAX	UNITS
Line Regulation		PWM mode (Note 9)			1		%/D
p-Channel Current-Limit Threshold				0.555	0.615	0.675	А
Skip Mode Transition Current		(Note 10)			60		mA
n-Channel Zero-Crossing Threshold					10		mA
p-Channel On-Resistance		V _{PV3} = 4V, I _{LX3} = 180n	nA		230	460	mΩ
n-Channel On-Resistance		V _{PV3} = 4V, I _{LX3} = 180n	nA		120	210	mΩ
Maximum Duty Cycle					100		%
Minimum Duty Cycle		PWM mode			12.5		%
Internal Oscillator Frequency				1.8	2.0	2.2	MHz
Internal Discharge Resistance in Shutdown		EN = low, resistance from LX3 to PG3		0.5	1.0	2.0	kΩ
REG4—LINEAR REGULATOR	1			1			
PV4 Operating Range	VPV4			1.7		VSYS	V
PV4 Undervoltage Lockout Threshold		V _{PV4} rising, 100mV hysteresis		1.55	1.60	1.65	V
FB4 Voltage		No load		0.582	0.600	0.618	V
			$T_A = +25^{\circ}C$	-50	-5	+50	
FB4 Leakage Current		$V_{FB4} = 0.6V$	$T_A = +85^{\circ}C$		-5		nA
Drop Out Registeres		PV4 to OUT4, V _{PV4} = 3	.3V		0.45		0
Drop-Out Resistance		PV4 to OUT4, $V_{PV4} = 2$	2.0V		0.75	1.8	Ω
Current Limit		$V_{FB4} = 0.54V$		200	230	265	mA
		$V_{FB4} = 0V$			235		ША
Output Noise		10Hz to 100kHz; C _{OUT4} = 3.3µF, I _{OUT4} = V _{OUT4} set for 1.8V	= 10mA, V _{PV4} = 2V,		120		μV _{RMS}
PSRR		f = 1kHz, I_{OUT4} = 10mA, V_{PV4} = 2V, V _{OUT4} set for 1.8V			67		dB
ronn		$f = 10kHz$, $I_{OUT4} = 10n$ V_{OUT4} set for 1.8V	nA, $V_{PV4} = 2V$,		50		uв
Internal Discharge Resistance in Shutdown		EN = low, resistance fro	om OUT4 to AGND	0.5	1.0	2.0	kΩ

ELECTRICAL CHARACTERISTICS (continued)

(DC, USB, BVSET, \overline{UOK} , \overline{DOK} , LX_ unconnected; $V_{THM} = V_L/2$, $V_{PG_-} = V_{AGND} = 0V$, $V_{BAT} = 4V$, $\overline{CEN} = Iow$, USUS = Iow, EN = high, $V_{PEN1} = V_{PEN2} = 3.3V$, $V_{PWM} = 0V$, $C_{OUT4} = 1\mu$ F, $C_{OUT5} = 1\mu$ F, $C_{SYS} = 10\mu$ F, PV1 = PV2 = PV3 = PV4 = PV5 = SYS, $R_{DISET} = 3k\Omega$, $R_{CISET} = 3k\Omega$, $C_{VL} = 0.1\mu$ F, $C_{CT} = 0.15\mu$ F, $C_{BP} = 0.01\mu$ F, $V_{FB1} = 1.1V$, $V_{FB2} = 1.1V$, $V_{FB3} = 1.1V$, $T_A = -40^{\circ}C$ to $+85^{\circ}C$, unless otherwise noted.) (Note 2)

PARAMETER	SYMBOL	CONDITIONS		MIN	ТҮР	MAX	UNITS
REG5-LINEAR REGULATOR	•			•			•
PV5 Operating Range	V _{PV5}			1.7		V _{SYS}	V
PV5 Undervoltage Lockout Threshold		V _{PV5} rising, 100mV hys	steresis	1.55	1.60	1.65	V
FB5 Voltage		No load		0.582	0.600	0.618	V
			$T_A = +25^{\circ}C$	-50	-5	+50	
FB5 Leakage Current		$V_{FB5} = 0.6V$	$T_A = +85^{\circ}C$		-5		nA
Drop-Out Resistance		V _{PV5} to OUT5, V _{PV5} =	V_{PV5} to OUT5, $V_{PV5} = 3.3V$		0.45		Ω
Drop-Out nesistance		V_{PV5} to OUT5, V_{PV5} =	2.0V		0.75	1.8	52
Current Limit		$V_{FB5} = 0.54V$		200	230	265	mA
		V _{FB5} = 0V			235		ША
Output Noise		10Hz to 100kHz, Couts = 2.2µF, louts = Vouts set for 3.3V		180		μV _{RMS}	
PSRR		f = 1kHz, I _{OUT5} = 10mA, V _{PV5} = 3.5V, V _{OUT5} set for 3.3V f = 10kHz, I _{OUT5} = 10mA, V _{PV5} = 3.5V, V _{OUT5} set for 3.3V		62		dB	
PORK				44			
Internal Discharge Resistance in Shutdown		EN = low, resistance from OUT5 to AGND		0.5	1.0	2.0	kΩ
VL—LINEAR REGULATOR	1						
VL Voltage	V _{VL}	$I_{VL} = 0 mA$ to $3 mA$		3.0	3.3	3.6	V
LOGIC (UOK, DOK, PEN1, PEN2,	USUS, CEN	, CST1, CST2, EN, PWN	1)				
Logic Input-Voltage Low		V_{USB} or $V_{DC} = 4.1V$ to 5.5V	6.6V, $V_{SYS} = 2.6V$ to			0.6	V
Logic Input-Voltage High		V_{USB} or $V_{DC} = 4.1V$ to 5.5V	6.6V, $V_{SYS} = 2.6V$ to	1.3			V
			$T_A = +25^{\circ}C$		0.001	1	
Logic Input Leakage Current		$V_{LOGIC} = 0V$ to 5.5V	$T_A = +85^{\circ}C$		0.01		μA
Logic Output-Voltage Low		I _{SINK} = 1mA	•		10	30	mV
Logic Output-High Leakage			$T_A = +25^{\circ}C$		0.001	1	
Current		$V_{LOGIC} = 5.5V$ $T_A = +85^{\circ}C$			0.01		μA
TRI-STATE INPUT (BVSET)							
BVSET Input-Voltage Low		V_{USB} or $V_{DC} = 4.1V$ to	6.6V			0.3	V
BVSET Input-Voltage Mid		V_{USB} or V_{DC} = 4.1V to	6.6V	1.2		V _{VL} - 1.2	V

ELECTRICAL CHARACTERISTICS (continued)

(DC, USB, BVSET, $\overline{\text{UOK}}$, $\overline{\text{DOK}}$, LX_ unconnected; $V_{THM} = V_L/2$, $V_{PG_-} = V_{AGND} = 0V$, $V_{BAT} = 4V$, $\overline{\text{CEN}} = \text{low}$, USUS = low, EN = high, $V_{PEN1} = V_{PEN2} = 3.3V$, $V_{PWM} = 0V$, $C_{OUT4} = 1\mu$ F, $C_{OUT5} = 1\mu$ F, $C_{SYS} = 10\mu$ F, PV1 = PV2 = PV3 = PV4 = PV5 = SYS, $R_{DISET} = 3k\Omega$, $R_{CISET} = 3k\Omega$, $C_{VL} = 0.1\mu$ F, $C_{CT} = 0.15\mu$ F, $C_{BP} = 0.01\mu$ F, $V_{FB1} = 1.1V$, $V_{FB2} = 1.1V$, $V_{FB3} = 1.1V$, $T_A = -40^{\circ}$ C to $+85^{\circ}$ C, unless otherwise noted.) (Note 2)

PARAMETER	SYMBOL	CONDITIONS	MIN	ТҮР	MAX	UNITS
BVSET Input-Voltage High		V_{USB} or V_{DC} = 4.1V to 6.6V	V _{VL} - 0.3		V _{VL} + 0.3	V
Internal BVSET Pullup Resistance				52.5		kΩ
External BVSET Pulldown Resistance for Midrange Voltage	R _{BVSET}		45	50	55	kΩ

Note 2: Limits are 100% production tested at $T_A = +25^{\circ}$ C. Limits over the operating temperature range are guaranteed through correlation using statistical quality control (SQC) methods.

Note 3: The USB/DC current limit does not include the VL output current. See the VL Linear Regulator section for more information.

Note 4: Quiescent current excludes the energy needed for the REG1–REG5 external resistor-dividers. All typical operating characteristics include the energy for the REG1–REG5 external resistor-dividers. For the circuit of Figure 1, the typical quiescent current with DC and USB unconnected, EN = high, V_{BAT} = 4V, and PWM = low is 175µA.

Note 5: The charger transitions from done to fast-charge mode at this BAT recharge threshold (Figure 7).

Note 6: The charger transitions from fast-charge to top-off mode at this top-off threshold (Figure 7).

Note 7: The maximum output current is guaranteed by correlation to the p-channel current-limit threshold, p-channel on-resistance, n-channel on-resistance, oscillator frequency, input voltage range, and output voltage range. The parameter is stated for a 4.7µH inductor with 0.13Ω series resistance. See the *Step-Down Converter Output Current* section for more information.

Note 8: The step-down output voltages are 1% high with no load due to the load-line architecture. When calculating the external resistor-dividers, use an FB_ voltage of 1.000V.

- Note 9: Line regulation for the step-down converters is measured as $\Delta V_{OUT}/\Delta D$, where D is the duty cycle (approximately V_{OUT}/V_{IN}).
- Note 10: The skip mode current threshold is the transition point between fixed-frequency PWM operation and skip mode operation. The specification is given in terms of output load current for inductor values shown in the typical application circuits.

Typical Operating Characteristics



Typical Operating Characteristics (continued)

(Circuit of Figure 1, I_{VL} = 0mA, T_A = +25°C, unless otherwise noted.)





CHARGE CURRENT vs. AMBIENT TEMPERATURE, LOW POWER DISSIPATION





CHARGE CURRENT vs. AMBIENT TEMPERATURE. HIGH IC POWER DISSIPATION

 $V_{USB} = 6.5V$

 $V_{BAT} = 3.1V$

60

85

1000

 $V_{DC} = 0V$

PFN1 = 1

PEN2 = 1

PEN2 = 0

10

DC OPEN, $V_{USB} = 5.1V$, $V_{BAT} = 4.0V$

400

200

PEN1 = 1, PEN2 = 0, CHARGER DISABLED

SYS CURRENT (mA)

600

800

AMBIENT TEMPERATURE (°C)

Vsys vs. SYS CURRENT

35

-40

5.00

(2) 4.50 SXSA

4.00

3.50

3.00

0

-15

BATTERY REGULATION VOLTAGE vs. TEMPERATURE









MAX8671X

Typical Operating Characteristics (continued)

(Circuit of Figure 1, I_{VL} = 0mA, T_A = +25°C, unless otherwise noted.)



50mA LOAD ON SYS, 4.0V BATTERY, 5.0V USB INPUT

Typical Operating Characteristics (continued)

(Circuit of Figure 1, I_{VL} = 0mA, T_A = +25°C, unless otherwise noted.)



4ms/div

M/IXI/M

Typical Operating Characteristics (continued)

(Circuit of Figure 1, I_{VL} = 0mA, T_A = +25°C, unless otherwise noted.)

V_{OUT1}

M /X / M



IOUT1

25mA

25mA

20µs/div

100mA/div

20mV/div

25mA LOAD

100µs/div

MAX8671)

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Typical Operating Characteristics (continued)

(Circuit of Figure 1, I_{VI} = 0mA, T_A = +25°C, unless otherwise noted.)

MAX8671X







REG3 LOAD REGULATION





M/XX/M

Typical Operating Characteristics (continued)

(Circuit of Figure 1, I_{VL} = 0mA, T_A = +25°C, unless otherwise noted.) **REG4 LOAD REGULATION REG4 LOAD TRANSIENT REG4 LINE TRANSIENT** MAX8671X toc39 MAX8671X toc40 2.554 $R_{FBH} = 316 k\Omega$ 2.552 MAX8671X $R_{FBI} = 100 k \Omega$ 5.3V 2V/div 2.550 V_{PV4} 50mV/div 3.3V 3.3V V_{OUT4} 2.548 392 2.546 2.544 2.542 2.540 2.540 150mA 2.540 100mV/div 50mA 50mA 10mV/div V_{OUT4} IOUT4 2.538 $V_{PV4} = V_{SYS} = 4V$ PV = SYS2.536 $V_{SYS} = 4V$ $V_{OUT4} = 2.5V$ 13.4 Ω LOAD 2.534 0 50 100 150 100µs/div 40µs/div OUTPUT CURRENT (mA) **REG5 LOAD REGULATION**

 $V_{USB}=5V$

150

100

VOUT5 VOUT5 IOUT5 VUSB = 5V, VOUT5 = 3.3V 40µs/div MAX8671X

3.260 3.258 3.256

(A) 3.254
 3.252
 3.250
 3.248
 3.246

3.244

3.242

3.240 L

50

OUTPUT CURRENT (mA)

Pin Description

PIN	NAME	FUNCTION
1	USUS	USB Suspend Digital Input. As shown in Table 1, driving USUS high suspends the DC or USB inputs if they are configured as a USB power input.
2	DC	DC Power Input. DC is capable of delivering 1A to SYS. DC supports both AC adaptors and USB inputs. As shown in Table 1, the DC current limit is controlled by PEN1, PEN2, USUS, and R _{DISET} .
3	USB	USB Power Input. USB is capable of delivering 0.5A to SYS. As shown in Table 1, the USB current limit is controlled by PEN1, PEN2, and USUS.
4	FB5	Feedback Input for REG5. Connect FB5 to the center of a resistor voltage-divider from OUT5 to AGND to set the REG5 output voltage from 0.6V to V_{PV5} .
5	PV5	Power Input for REG5. Connect PV5 to SYS, or a supply between 1.7V and V_{SYS} . Bypass PV5 to power ground with a 1µF ceramic capacitor.
6	OUT5	Linear Regulator Power Output. OUT5 is internally pulled to AGND by $1k\Omega$ in shutdown.
7	PG2	Power Ground for the REG2 Step-Down Regulator
8	LX2	Inductor Switching Node for REG2. LX2 is internally pulled to PG2 by $1k\Omega$ in shutdown.
9	PV2	Power Input for the REG2 Step-Down Regulator. Connect PV2 to SYS. Bypass PV2 to PG2 with a 4.7μ F ceramic capacitor.
10	CEN	Active-Low Charger Enable Input. Pull CEN low to enable the charger, or drive CEN high to disable charging. The battery charger is also disabled when USUS is high.
11	FB2	Feedback Input for REG2. Connect FB2 to the center of a resistor voltage-divider from the REG2 output capacitors to AGND to set the output voltage from 1V to V _{SYS} .
12	DOK	Active-Low, Open-Drain DC Power-OK Output. DOK is low when V _{DC} is within its valid operating range.
13	FB4	Feedback Input for REG4. Connect FB4 to the center of a resistor voltage-divider from the REG4 output capacitors to AGND to set the output voltage from 0.6V to V _{PV4} .
14	BP	Reference Noise Bypass. Bypass BP with a low-leakage 0.01µF ceramic capacitor for reduced noise on the LDO outputs.
15	OUT4	Linear Regulator Power Output. OUT4 is internally pulled to AGND in shutdown.
16	PV4	Power Input for REG4. Connect PV4 to SYS, or a supply between 1.7V and V_{SYS} . Bypass PV4 to power ground with a 1µF ceramic capacitor.
17	BVSET	Battery Regulation Voltage Set Node. Drive BVSET low to set the regulation voltage to 4.1V. Connect BVSET to VL or leave unconnected to set the regulation voltage to 4.2V. Connect BVSET to AGND through a $50k\Omega$ resistor to set the regulation voltage to 4.350V.
18	AGND	Ground. AGND is the low-noise ground connection for the internal circuitry.
19	FB1	Feedback Input for REG1. Connect FB1 to the center of a resistor voltage-divider from the REG1 output capacitors to AGND to set the output voltage from 1V to V _{SYS} .
20	EN	Regulator Enable Input. Drive EN high to enable all regulator outputs. The sequencing is shown in Figure 11. Drive EN low to disable the regulators.
21	PWM	Forced-PWM Input. Connect PWM high for forced-PWM operation on REG1, REG2, and REG3. Connect PWM low for auto PWM operation. Do not change PWM on-the-fly. See the <i>PWM</i> section for more information.
22	PV1	Power Input for the REG1 Step-Down Regulator. Connect PV1 to SYS. Bypass PV1 to PG1 with a 4.7µF ceramic capacitor.



Pin Description (continued)

PIN	NAME	FUNCTION
23	LX1	Inductor Switching Node for REG1. LX1 is internally pulled to PG1 by $1k\Omega$ in shutdown.
24	PG1	Power Ground for the REG1 Step-Down Regulator
25	PG3	Power Ground for the REG3 Step-Down Regulator
26	LX3	Inductor Switching Node for REG3. LX3 is internally pulled to PG3 by $1k\Omega$ in shutdown.
27	PV3	Power Input for the REG3 Step-Down Regulator. Connect PV3 to SYS. Bypass PV3 to PG3 with a 4.7μ F ceramic capacitor.
28	VL	IC Supply Output. VL is an LDO output that powers the MAX8671X internal battery-charger circuitry. VL provides 3.3V at 3mA to power external circuitry when DC or USB is present. Connect a 0.1μ F capacitor from VL to AGND.
29	FB3	Feedback Input for REG3. Connect FB3 to the center of a resistor voltage-divider from the REG3 output capacitors to AGND to set the output voltage from 1V to V _{SYS} .
30	DISET	DC Input Current-Limit Select Input. Connect a resistor from DISET to AGND (R _{DISET}) to set the DC current limit. See Table 2 for more information.
31	CISET	Charge Rate Select Input. Connect a resistor from CISET to AGND (R _{CISET}) to set the fast-charge current limit, prequalification-charge current limit, and top-off threshold.
32	СТ	Charge Timer Programming Node. Connect a capacitor from CT to AGND (C _{CT}) to set the time required for a fault to occur in fast-charge or prequalification modes. Connect CT to AGND to disable the fast-charge and prequalification timers.
33	ТНМ	Thermistor Input. Connect a negative temperature coefficient (NTC) thermistor that has a good thermal contact with the battery from THM to AGND. Connect a resistor equal to the thermistor resistance at +25°C from THM to VL. Charging is suspended when the battery is outside the hot or cold limits.
34	BAT	Positive Battery Terminal Connection. Connect BAT to the positive terminal of a single-cell Li+/Li-Poly battery.
35	SYS	System Supply Output. Bypass SYS to power ground with a 10µF ceramic capacitor. When a valid voltage is present at USB or DC and not suspended (USUS = low), SYS is limited to 5.3V (V _{SYS-REG}). When the system load (I _{SYS}) exceeds the input current limit, SYS drops below V _{BAT} by V _{BSREG} allowing both the external power source and the battery service SYS. SYS is connected to BAT through an internal system load switch (R _{BS}) when a valid source is not present at USB or DC.
36	PEN1	Input Current-Limit Control 1. See Table 1 for more information.
37	CST2	Open-Drain Charger Status Output 2. CST1 and CST2 indicate four different charger states. See Table 3 for more information.
38	UOK	Active-Low, Open-Drain USB Power-OK Output. $\overline{\text{UOK}}$ is low when V _{USB} is within its valid operating range.
39	CST1	Open-Drain Charger Status Output 1. CST1 and CST2 indicate four different charger states. See Table 3 for more information.
40	PEN2	Input Current-Limit Control 2. See Table 1 for more information.
	EP	Exposed Paddle. Connect the exposed paddle to AGND. Connecting the exposed paddle does not remove the requirement for proper ground connections to AGND, PG1, PG2, and PG3.





Figure 1. MAX8671X Typical Application Circuit

M/X/W



Figure 2. Functional Diagram

MAX8671X

Detailed Description

The MAX8671X highly integrated PMIC is ideally suited for use in portable audio player and handheld applications. As shown in Figure 2, the MAX8671X integrates USB power input, AC-to-DC adapter power input (DC), Li+/Li-Poly battery charger, three step-down regulators, two linear regulators, and various monitoring and status outputs. The MAX8671X offers adjustable output voltages for all outputs.

Smart Power Selector

The MAX8671X Smart Power Selector seamlessly distributes power between the two current-limited external inputs (USB and DC), the battery (BAT), and the system load (SYS). The basic functions performed are:

• With both an external power supply (USB or DC) and battery (BAT) connected:

When the system load requirements are less than the input current limit, the battery is charged with residual power from the input.

POWER SOURCE	DOK	UOK	PEN1	PEN2	USUS	DC INPUT CURRENT LIMIT	USB INPUT CURRENT LIMIT	MAXIMUM CHARGE CURRENT*
AC-to-DC Adapter at DC Input	L	х	н	х	х	IDCLIM		Lower of ICHGMAX and IDCLIM
USB Power at DC Input	L	х	L	L	L	100mA	USB input off, DC input has priority	Lower of I _{CHGMAX} and 100mA
	L	Х	L	Н	L	500mA	- priority	Lower of I _{CHGMAX} and 500mA
	L	Х	L	Х	Н	Suspend		0
USB Power at USB Input, DC Unconnected	Н	L	х	L	L		100mA	Lower of I _{CHGMAX} and 100mA
	Н	L	х	Н	L	No DC input	500mA	Lower of I _{CHGMAX} and 500mA
	Н	L	Х	Х	Н		Suspend	0
DC and USB Unconnected	Н	Н	Х	Х	Х		No USB input	0

Table 1. Input Limiter Control Logic

When the system load requirements exceed the input current limit, the battery supplies supplemental current to the load through the internal system load switch.

- When the battery is connected and there is no external power input, the system (SYS) is powered from the battery.
- When an external power input is connected and there is no battery, the system (SYS) is powered from the external power input.

The dual-input Smart Power Selector supports end products with dual and single external power inputs. For end products with dual external power inputs, connect these inputs directly to the DC and USB nodes of the MAX8671X. For end products with a single input, connect the single input to the DC node and connect USB to ground or leave it unconnected. In addition to AC-to-DC adapters current limits, the DC input also supports USB current limit to allow for end products

*Charge current cannot exceed the input current limit. Charge can be less than the maximum charge current if the total SYS load exceeds the input current limit.

X = Don't care.



with a single power input to operate from either an ACto-DC adapter or USB host (see Table 1).

A thermal-limiting circuit reduces the battery charger rate and external power-source current to prevent the MAX8671X from overheating.

System Load Switch

An internal 80m Ω (R_{BS}) MOSFET connects SYS to BAT when no voltage source is available at DC or USB. When an external source is detected at DC or USB, this switch is opened and SYS is powered from the valid input source through the Smart Power Selector.

When the system load requirements exceed the input current limit, the battery supplies supplemental current to the load through the internal system load switch. If the system load continuously exceeds the input current limit, the battery does not charge, even though external power is connected. This is not expected to occur in most cases because high loads usually occur only in short peaks. During these peaks, battery energy is used, but at all other times the battery charges.

USB Power Input (USB)

USB is a current-limited power input that supplies the system (SYS) up to 500mA. The USB to SYS switch is a linear regulator designed to operate in dropout. This linear regulator prevents the SYS voltage from exceeding 5.3V. USB is typically connected to the V_{BUS} line of the universal serial bus (USB) interface. As shown in Table 1, USB supports three different current limits that are set with the PEN2 and USUS digital inputs. These current limits are ideally suited for use with USB power.

The operating voltage range for USB is 4.1V to 6.6V, but it can tolerate up to 14V without damage. When the USB input voltage is below the undervoltage threshold (V_{USBL} , 4V typ) it is considered invalid. Similarly, if the USB voltage is above the overvoltage threshold (V_{USBH} , 6.9V typ) it is considered invalid. When the

USB voltage is below the battery voltage, it is considered invalid. The USB power input is disconnected when the USB voltage is invalid. As shown in Table 1, when power is available at the DC input, it has priority over the USB input. Bypass USB to ground with at least a 4.7μ F capacitor.

To support USB power sources at the USB input drive PEN2 and USUS to select between three internally set USB-related current limits as shown in Table 1. Choose 100mA for low-power USB mode. Choose 500mA for high-power USB mode. Choose suspend to reduce the USB current to 0.11mA (typ) for both USB suspend mode and unconfigured OTG mode. To comply with the USB 2.0 specification, each device must be initially configured for low power. After USB enumeration, the device can switch from low power to high power if given permission from the USB host. The MAX8671X does not perform enumeration. It is expected that the system communicates with the USB host and commands the MAX8671X through its PEN1, PEN2, and USUS inputs. When the load exceeds the input current limit, SYS drops to 82mV below BAT and the battery supplies supplemental load current.

The MAX8671X reduces the USB current limit by 5%/°C when the die temperature exceeds +100°C. The system load (I_{SYS}) has priority over the charger current, so input current is first reduced by lowering charge current. If the junction temperature still reaches +120°C in spite of charge current reduction, no input current is drawn from USB; the battery supplies the entire load and SYS is regulated below BAT by V_{BSREG}. Note that this on-chip thermal-limiting circuit is not related to and operates independently from the thermistor input.

If the USB power input is not required, connect USB to ground or leave it unconnected. When both DC and USB inputs are powered, the DC input has priority.

USB Power-OK Output (UOK)

As shown Figure 3, the USB power-OK output ($\overline{\text{UOK}}$) is an active-low open-drain output. The $\overline{\text{UOK}}$ output pulls low when the voltage from USB to AGND (V_{USB}) is between V_{USBH} (typically 6.9V) and V_{USBL} (typically 4.0V).

The USB power-OK circuitry remains active in thermal overload and USB suspend. If the USB power-OK output feature is not required, connect $\overline{\text{UOK}}$ to ground or leave unconnected.

USB Suspend (USUS)

As shown in Table 1, driving USUS high suspends the DC or USB inputs if they are configured as a USB power input. The suspend current is 110µA when USUS is driven high allowing the MAX8671X to comply with the USB 1.1/2.0 specification for USB suspend as well as the USB OTG specification for an unconfigured device. If an external input (USB or DC) is connected to the MAX8671X and suspended, the SYS node is supported by the battery. The DOK, UOK, and VL circuits remain active in USB suspend mode.

A common assumption is that REG5 is disabled in USB suspend. This is not true. REG5 is not affected by the USB suspend mode. While in suspend, a USB device

must provide the 3.3V termination to the USB transceivers' pullup resistors. This 3.3V termination can come from the MAX8671X's VL output or REG5. Both remain enabled in USB suspend.

DC Power Input (DC)

DC is a current-limited power input that supplies the system (SYS) up to 1A. The DC-to-SYS switch is a linear regulator designed to operate in dropout. This linear regulator prevents the SYS voltage from exceeding 5.3V. As shown in Table 1, DC supports four different current limits that are set with the PEN1. PEN2. and USUS digital inputs. These current limits are ideally suited for use with AC-to-DC wall adapters and USB power. The operating voltage range for DC is 4.1V to 6.6V, but it can tolerate up to 14V without damage. When the DC input voltage is below the undervoltage threshold (V_{DCL}, 4V typ), it is considered invalid. Similarly, if the DC voltage is above the overvoltage threshold (V_{DCH}, 6.9V typ), it is considered invalid. When the DC voltage is below the battery voltage, it is considered invalid. The DC power input is disconnected when the DC voltage is invalid. As shown in Table 1, when power is available at the DC input, it has priority over the USB input. Bypass DC to ground with at least a 4.7µF capacitor.



Figure 3. USB Power-OK Logic

To support common 500mA to 1000mA wall adapters at the DC input, pull PEN1 high. With PEN1 pulled high, the DC current limit is set by an external resistor from DISET to AGND (R_{DISET}). Choose R_{DISET} based on the current capability of the AC-to-DC adapter (I_{ADPTR}) as follows:

 $R_{DISET} \ge 2000 \times \frac{1.5V}{I_{ADPTR}}$

For the selected value of RDISET, calculate the DC current limit (I_{DCLIM}) as follows (Table 2, Figure 4):

$$I_{DCLIM} = 2000 \times \frac{1.5V}{R_{DISET}}$$

To support USB power sources at the DC input, pull PEN1 low. With PEN1 low, drive PEN2 and USUS to select between three internally set USB-related current limits as shown in Table 1. Choose 100mA for low-power USB mode. Choose 500mA for high-power USB mode. Choose suspend to reduce the DC current to 0.11mA (typ) for both USB suspend mode and unconfigured OTG mode. To comply with the USB 2.0 specification, each device must be initially configured for low power. After USB enumeration, the device can switch from low power to high power if given permission from the USB host. When the load exceeds the current limit, SYS drops below BAT by VBSREG and the battery supplies supplemental load current.

If the DC power input is not required, connect DC to ground or leave it unconnected.

The MAX8671X reduces the USB and DC current limits by 5%/°C when the die temperature exceeds +100°C. The system load (I_{SYS}) has priority over the charger current, so input current is first reduced by lowering charge current. If the junction temperature still reaches +120°C in spite of charge-current reduction, no input current is drawn from USB and DC; the battery supplies the entire load and SYS is regulated below BAT by V_{BSREG}. Note that this on-chip thermal-limiting circuit is not related to and operates independently from the thermistor input.

DC Power-OK Output (DOK)

As shown in Figure 5, the DC power-OK output (\overline{DOK}) is an open-drain, active-low output. The \overline{DOK} output pulls low when the voltage from DC to AGND (V_{DC}) is between V_{DCH} (typically 6.9V) and V_{DCL} (typically 4.0V).

Table 2. DC Current Limit for StandardValues of RDISET

R DISET (kΩ)	IDCLIM (mA)	RDISET (kΩ)	IDCLIM (mA)
3.01	997	4.32	694
3.09	971	4.42	679
3.16	949	4.53	662
3.24	926	4.64	647
3.32	904	4.75	632
3.40	882	4.87	616
3.48	862	4.99	601
3.57	840	5.11	587
3.65	822	5.23	574
3.74	802	5.36	560
3.83	783	5.49	546
3.92	765	5.62	534
4.02	746	5.76	521
4.12	728	5.90	508
4.22	711	6.04	497



Figure 4. Programming DC Current Limit

The DC power-OK circuitry remains active in thermal overload and DC suspend. If the DC power-OK output feature is not required, connect DOK to ground or leave disconnected.



Figure 5. DC Power-OK Logic

Battery Charger

Figure 6 shows the typical Li+/Li-Poly charge profile for the MAX8671X, and Figure 7 shows the battery charger state diagram.

With a valid DC and/or USB input, the battery charger initiates a charge cycle when the charger is enabled. It first detects the battery voltage. If the battery voltage is less than the pregualification threshold (3.0V), the charger enters pregualification mode in which the battery charges at 10% of the maximum fast-charge current while deeply discharged. Once the battery voltage rises to 3.0V, the charger transitions to fast-charge mode and applies the maximum charge current. As charging continues, the battery voltage rises until it approaches the battery regulation voltage (selected with BVSET) where charge current starts tapering down. When charge current decreases to 4% of the maximum fast-charge current, the charger enters a brief 15s top-off state and then charging stops. If the battery voltage subsequently drops below the battery regulation voltage by VBATRCHG, charging restarts and the timers reset.

The battery charge rate is set by several factors:

- Battery voltage
- USB/DC input current limit
- Charge setting resistor, RCISET
- System load (ISYS)
- Die temperature

The MAX8671X automatically reduces charge current to prevent input overload. MAX8671X also reduces charge current when in thermal regulation (see the *Thermal Limiting and Overload Protection* section for more information).

Battery Regulation Voltage (BVSET)

BVSET allows the maximum battery charge voltage to be set to 4.1V, 4.2V, or 4.350V. Drive BVSET low to set the regulation voltage to 4.1V. Connect BVSET to VL or leave unconnected to set the regulation voltage to 4.2V. Connect BVSET to AGND through a 45k Ω to 55k Ω resistor (RBVSET) to set the regulation voltage to 4.350V. RBVSET accuracy is not critical. A 51k Ω ±5% resistor is acceptable.

Charge Enable Input (CEN)

 $\overline{\text{CEN}}$ is a digital input. Driving $\overline{\text{CEN}}$ high disables the battery charger. $\overline{\text{CEN}}$ does not affect the USB or DC current limit. Driving USUS high also disables the battery charger when charging from a USB source (PEN1 = low).

In many systems, there is no need for the system controller (typically a microprocessor (μ P)) to disable the charger because the MAX8671X independently manages the charger power path. In these situations, <u>CEN</u> can be connected to ground. Do not leave CEN unconnected.



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Figure 6. Li+/Li-Poly Charge Profile



Figure 7. Charger State Diagram

Charge Status Outputs (CST1, CST2)

CST1 and CST2 are open-drain charger status outputs. Their function is shown in Table 3 and Figure 7. When the MAX8671X is used with a μ P, pull CST1 and CST2 up to the system logic voltage with resistors to indicate

charge status to the μ P. Alternatively, CST1 and CST2 sink up to 20mA each for LED charge indicators. If the charge status output feature is not required, connect CST1 and CST2 to ground or leave them unconnected.

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CST1	CST2	CHARGING	STATE
0	0	Yes	Prequalification or fast charge
0	1	No	Thermistor suspend
1	0	No	Timer fault
1	1	No	No input power or top-off or done

Table 3. Charge Status Outputs

Note: CST1 and CST2 are active-low, open-drain outputs. "0" indicates that the output device is pulling low. "1" indicates that the output is high impedance.

Charge Timer (CT)

As shown in Figure 7, a fault timer prevents the battery from charging indefinitely. In prequalification and fast-charge modes, the timer is controlled by the capacitance at CT (C_{CT}). The MAX8671X supports values of C_{CT} from 0.01 μ F to 1 μ F. Calculate the prequalification and fast-charge times as follows (Table 4, Figure 8):

$$t_{PQ} = 33 \text{min} \times \frac{C_{CT}}{0.15 \mu \text{F}}$$
$$t_{FC} = 660 \text{min} \times \frac{C_{CT}}{0.15 \mu \text{F}}$$

When the charger exits fast-charge mode, a fixed 15s top-off mode is entered:

$t_{TO} = 15s$

While in the constant-current fast-charge mode (Figure 6), if the MAX8671X reduces the battery charge current due to its internal die temperature or large system loads, it slows down the charge timer. This feature eliminates nuisance charge timer faults. When the battery charge current is between 100% and 50% of its programmed fast-charge level, the fast-charge timer runs at full speed. When the battery charge current is between 50% and 20% of the programmed fast-charge level, the fast-charge timer is slowed by 2x. Similarly, when the battery charge current is below 20% of the programmed fast-charge level, the fast-charge timer is paused. The fast-charge timer is not slowed or paused when the charger is in the constant voltage portion of its fast-charge mode (Figure 6) where charge current reduces normally.

Table 4. Charge Times vs. CCT

C _{CT} (nF)	t _{PQ} (min)	t _{PQ} (min) t _{FC} (min) 100% to 50%	
68	15.0	299	598
100	22.0	440	880
150	33.0	660	1320
220	48.4	968	1936
470	103.4	2068	4136



Figure 8. Programming Charge Current

Connect CT to AGND to disable the prequalification and fast-charge timers. With the internal timers of the MAX8671X disabled, an external device, such as a μ P, can control the charge time through the CEN input.

Setting the Charger Currents (CISET)

As shown in Table 5 and Figure 9, a resistor from CISET to ground (R_{CISET}) sets the maximum fastcharge current (I_{CHGMAX}), the charge current in prequalification mode (I_{PQ}), and the top-off threshold (I_{TO}). The MAX8671X supports values of I_{CHGMAX} from 200mA to 1000mA. Select the R_{CISET} as follows:

$$R_{CISET} = 2000 \times \frac{1.5V}{I_{CHGMAX}}$$

g							
Rciset (kΩ)	ICHGMAX (mA)	I _{PQ} (mA)	ITO (mA)				
3.01	1000	100	40				
4.02	746	75	30				
4.99	601	60	24				
6.04	497	50	20				
6.98	430	43	17				
8.06	372	37	15				
9.09	330	33	13				
10.0	300	30	12				
11.0	273	27	11				
12.1	248	25	10				
13.0	231	23	9				
14.0	214	21	9				
15.0	200	20	8				

Table 5. Ideal Charge Currents vs.Charge Setting Resistor

Determine I_{CHGMAX} by considering the characteristics of the battery. It is not necessary to limit the charge current based on the capabilities of the expected AC-to-DC adapter or USB charging input, the system load, or thermal limitations of the PCB. The MAX8671X automatically lowers the charging current as necessary to accommodate these factors.

For the selected value of RCISET, calculate ICHGMAX, IPQ, and ITO as follows:

 $I_{CHGMAX} = 2000 \times \frac{1.5V}{R_{CISET}}$ $I_{PQ} = 10\% \times I_{CHGMAX}$ $I_{TO} = 4\% \times I_{CHGMAX}$

In addition to setting the charge current, CISET also provides a means to monitor battery charge current. The CISET output voltage tracks the charge current delivered to the battery, and can be used to monitor the charge rate, as shown in Figure 9. A 1.5V output indicates the battery is being charged at the maximum set fast-charge current, and OV indicates no charging. This voltage is also used by the charger control circuitry to set and monitor the battery current. Avoid adding capacitance



Figure 9. Monitoring the Battery Charge Current with the Voltage from CISET to AGND

directly to the CISET pin that exceeds 10pF. If filtering of the charge current monitor is necessary, include a resistor of $100k\Omega$ or more between CISET and the filter capacitor to preserve charger stability.

Step-Down Converters (REG1, REG2, REG3)

REG1, REG2, and REG3 are high-efficiency 2MHz current-mode, step-down converters with adjustable outputs. Each REG1, REG2, and REG3 step-down converter delivers at least 425mA.

The step-down regulator power inputs (PV_) must be connected to SYS. The step-down regulators operate with V_{SYS} from 2.6V to 5.5V. Undervoltage lockout ensures that the step-down regulators do not operate with SYS below 2.6V (typ).

See the *Enable/Disable (EN) and Sequencing* section for how to enable and disable the step-down converters. When enabled, the MAX8671X gradually ramps each output up during a soft-start time. Soft-start eliminates input current surges when regulators are enabled.

See the *PWM* section for information about the stepdown converters control scheme.



The MAX8671X uses external resistor-dividers to set the step-down output voltages between 1V and V_{SYS}. Use at least 10µA of bias current in these dividers to ensure no change in the stability of the closed-loop system. To set the output voltage, select a value for the resistor connected between FB_ and AGND (R_{FBL}). The recommended value is 100k Ω . Next, calculate the value of the resistor connected from FB_ to the output (R_{FBH}):

$$R_{FBH} = R_{FBL} \times \left(\frac{V_{OUT}}{1.0V} - 1\right)$$

REG1, REG2, and REG3 are optimized for high, medium, and low output voltages, respectively. The highest overall efficiency occurs with V1 set to the highest output voltage and V3 set to the lowest output voltage.

PWM

The MAX8671X operates in either auto-PWM or forced-PWM modes. At light load, auto PWM switches only as needed to supply the load to improve light-load efficiency of the step-down converter. At higher load currents (~100mA), the step-down converter transitions to fixed 2MHz switching. Forced PWM always operates with a constant 2MHz switching frequency regardless of the load. This is useful in low-noise applications. Permanently connect PWM high for forced-PWM applications or low for auto-PWM applications. **Do not change PWM on-the-fly.**

Step-Down Dropout and Minimum Duty Cycle

All the step-down regulators are capable of operating in 100% duty-cycle dropout; however, REG1 has been optimized for this mode of operation. During 100% duty-cycle operation, the high-side p-channel MOSFET turns on constantly, connecting the input to the output through the inductor. The dropout voltage (V_{DO}) is calculated as follows:

$$V_{DO} = I_{LOAD} (R_P + R_L)$$

where:

 R_P = p-channel power switch $R_{DS(ON)}$

 R_L = external inductor ESR

The minimum duty cycle for all step-down regulators is 12.5% (typ), allowing a regulation voltage as low as 1V over the full SYS operating range. REG3 is optimized for low duty-cycle operation.

Step-Down Input Capacitors

The input capacitor in a step-down converter reduces current peaks drawn from the power source and

reduces switching noise in the controller. The impedance of the input capacitor at the switching frequency must be less than that of the source impedance of the supply so that high-frequency switching currents do not pass through the input source.

The step-down regulator power inputs are critical discontinuous current paths that require careful bypassing. In the PCB layout, place the step-down regulator input bypass capacitors as close as possible to each pair of switching regulator power input pins (PV_ to PG_) to minimize parasitic inductance. If making connections to these caps through vias, be sure to use multiple vias to ensure that the layout does not insert excess inductance or resistance between the bypass cap and the power pins.

The input capacitor must meet the input ripple current requirement imposed by the step-down converter. Ceramic capacitors are preferred due to their low ESR and resilience to power-up surge currents. Choose the input capacitor so that its temperature rise due to input ripple current does not exceed about $+10^{\circ}$ C. For a step-down DC-DC converter, the maximum input ripple current is half of the output current. This maximum input ripple current occurs when the step-down converter operates at 50% duty factor (VIN = 2 × VOUT).

Bypass each step-down regulator input with a 4.7μ F ceramic capacitor from PV_ to PG_. Use capacitors that maintain their capacitance over temperature and DC bias. Ceramic capacitors with an X7R or X5R temperature characteristic generally perform well. The capacitor voltage rating should be 6.3V or greater.

Step-Down Output Capacitors

The output capacitance keeps output ripple small and ensures control loop stability. The output capacitor must have low impedance at the switching frequency. Ceramic, polymer, and tantalum capacitors are suitable, with ceramic exhibiting the lowest ESR and lowest high-frequency impedance. The MAX8671X requires at least 20μ F of output capacitance, which is best achieved with two 10μ F ceramic capacitors in parallel.

As the case sizes of ceramic surface-mount capacitors decrease, their capacitance vs. DC bias voltage characteristic becomes poor. Due to this characteristic, it is possible for 0805 capacitors to perform well while 0603 capacitors of the same value might not. The MAX8671X requires a nominal output capacitance of 20μ F; however, after their DC bias voltage derating, the output capacitance must be at least 15 μ F.



Step-Down Inductor

Choose the step-down regulator inductance to be 4.7μ H. The minimum recommended saturation current requirement is 600mA. In PWM mode, the peak inductor currents are equal to the load current plus one half of the inductor ripple current. The MAX8671X works well with physically small inductors. See Table 6 for suggested inductors.

The peak-to-peak inductor ripple current during PWM operation is calculated as follows:

$$I_{P-P} = \frac{V_{OUT}(V_{SYS} - V_{OUT})}{V_{SYS} \times f_S \times L}$$

where f_S is the 2MHz switching frequency.

The peak inductor current during PWM operation is calculated as follows:

$$I_{L_{PEAK}} = I_{LOAD} + \frac{I_{P-P}}{2}$$

Step-Down Converter Output Current

The three MAX8671X step-down regulators each provide at least 425mA of output current when using a recommended inductor (Table 6). To calculate the maximum output current for a particular application and inductor use the following two-step process (as shown in Figure 10):

1) Use the following equation to calculate the approximate duty cycle (D):

$$D = \frac{V_{OUT} + I_{OUTTAR}(R_N + R_L)}{V_{IN} + I_{OUTTAR}(R_N - R_P)}$$

where:

Vout = output voltage

IOUTTAR = target (desired) output current—cannot be more than the minimum p-channel current-limit threshold

R_N = n-channel on-resistance

R_P = p-channel on-resistance

RL = external inductor's ESR

- VIN = input voltage—MAXIMUM
- 2) Use the following equation to calculate the maximum output current (I_{OUTMAX}):

$$I_{OUTMAX} = \frac{I_{LIM} - \frac{V_{OUT}(1-D)}{2 \times f \times L}}{1 + (R_N + R_L) \frac{1-D}{2 \times f \times L}}$$

where:

ILIM = p-channel current-limit threshold—MINIMUM

Vour = output voltage

D = approximate duty cycle derived from step 1

f = oscillator frequency—MINIMUM

L = external inductor's inductance—MINIMUM

 $R_N = n$ -channel on-resistance

RL = external inductor's ESR

MANUFACTURER	SERIES	INDUCTANCE (µH)	ESR (Ω)	CURRENT RATING (mA)	DIMENSIONS (mm)
Quarticle	CDRH2D11HP	4.7	190	750	$3.0 \times 3.0 \times 1.2 = 10.8 \text{mm}^3$
Sumida	CDH2D09	4.7	218	700	$3.0 \times 3.0 \times 1.0 = 9.0$ mm ³
Taina Mudan	NR3012	4.7	130	770	$3.0 \times 3.0 \times 1.2 = 10.8 \text{mm}^3$
Taiyo Yuden	NR3010	4.7	190	750	$3.0 \times 3.0 \times 1.0 = 9.0 \text{mm}^3$
TDK	VLF3012	4.7	160	740	$2.8 \times 2.6 \times 1.2 = 8.7 \text{mm}^3$
IDK	VLF3010	4.7	240	700	$2.8 \times 2.6 \times 1.0 = 7.3 \text{mm}^3$
токо	DE2812C	4.7	130	880	3.0 x 2.8 x 1.2 = 10.8mm ³
TUKU	DE2810C	4.7	180	640	$3.0 \times 2.8 \times 1.0 = 8.4 \text{mm}^3$

 Table 6. Suggested Inductors



TO FIND THE MAXIMUM OUTPUT CURRENT FOR REG3 WITH $V_{IN} = 3.2V$ TO 5.3V, $V_{OUT} = 1.2V$, $L = 4.7\mu$ H ±20%, AND $R_L = 130m\Omega$: $D = \frac{V_{OUT} + I_{OUTTAR}(R_N + R_L)}{V_{IN} + I_{OUTTAR}(R_N - R_P)} = \frac{1.2V + 0.425A(0.12\Omega + 0.13\Omega)}{5.3V + 0.425A(0.12\Omega - 0.23\Omega)} = 0.249$ $I_{OUTMAX} = \frac{I_{LIM} - \frac{V_{OUT}(1 - D)}{2 \times f \times L}}{1 + (R_N + R_L)\frac{1 - D}{2 \times f \times L}} = \frac{0.555A - \frac{1.2V(1 - 0.249)}{2 \times (1.8 \times 10^6 \text{Hz}) \times (4.7 \times 10^{-6} \text{ H} \times 0.8)}}{1 + (0.12\Omega + 0.13\Omega)\frac{1 - 0.249}{2 \times (1.8 \times 10^6 \text{Hz}) \times (4.7 \times 10^{-6} \text{ H} \times 0.8)}} = 0.482A$

Figure 10. Step-Down Converter Maximum Output Current Example

Linear Regulators (REG4, REG5)

The REG4 and REG5 linear regulators have low quiescent current, and low output noise. Each regulator supplies up to 180mA to its load. Bypass each LDO output with a 2.2 μ F or greater capacitor to ground. If V4 or V5 is set to less than 1.5V, bypass the output with 3.3 μ F or greater.

Each linear regulator has an independent power input (PV4 and PV5) with an input voltage range from 1.7V to V_{SYS} (V_{SYS} can be up to 5.5V). Voltages below the input undervoltage lockout threshold (1.6V) are invalid. The regulator inputs can be driven from an efficient low-voltage source, such as a DC-DC output, to optimize efficiency (see the following equation). Bypass each LDO input with a 1µF or greater capacitor to ground:

Efficiency_{LDO}
$$\approx \frac{V_{OUT}}{V_{IN}}$$

REG5 is intended to power the system USB transceiver circuitry and is only active when USB power is available. REG4 is powered from the battery when power is not available at DC or USB.

See the *Enable/Disable (EN) and Sequencing* section for how to enable and disable the linear regulators. When enabled, the linear regulators soft-start by ramping their outputs up to their target voltage in 3ms. Softstart limits the inrush current when the regulators are enabled.

The MAX8671X uses external resistor-dividers to set the LDO output voltages between 0.6V and V_{PV}. Use at least 10 μ A of bias current in these dividers to ensure no change in the stability of the closed-loop system. To set the output voltage, select a value for the resistor connected between FB_ and AGND (R_{FBL}). The recommended value is 60.4k Ω . Next, calculate the value of the resistor connected from FB_ to the output (R_{FBH}):

$$R_{FBH} = R_{FBL} \times \left(\frac{V_{OUT}}{0.6V} - 1\right)$$

For REG4, an external 0.01µF bypass capacitor from BP to AGND in conjunction with a 150k Ω internal resistor creates a 110Hz lowpass filter for noise reduction. BP is a high-impedance node and requires a low-leakage capacitor. For example, a leakage of 40nA results in a 1% error.

VL Linear Regulator

VL is the output of a 3.3V linear regulator that powers MAX8671X internal circuitry. VL is internally powered from the higher of USB or DC and automatically powers up when either of these power inputs exceeds approximately 1.5V. When the higher of the DC and USB supply is between 1.5V and 3.3V, VL operates in dropout. VL automatically powers down when both the USB and DC power inputs are removed. Bypass VL to AGND with a 0.1 μ F capacitor.

VL remains on even when USB and/or DC are in overvoltage or undervoltage lockout, when SYS is in undervoltage lockout, and also during thermal faults.

VL sources up to 3mA for external loads. If VL is not used for external loads, the MAX8671X's USB/DC current limit guarantees compliance with the USB 2.0 input current specifications. If VL is used for external loads, USB/DC currents increase and might exceed the limits outlined in the USB 2.0 specification. For example, if the USB to SYS current is limited to 95mA and VL is sourcing 3mA, IUSB is 98mA. Similarly, if the USB input is suspended and VL is sourcing 3mA, IUSB is 3mA.







Figure 11. Enable/Disable Logic

Enable/Disable (EN) and Sequencing

Figures 11, 12, and 13 show how the five MAX8671X regulators are enabled and disabled. With a valid SYS voltage and die temperature, asserting EN high enables REG1-REG4. Pulling EN low disables

REG1–REG5. REG5 is intended to power the system USB transceiver circuitry, which is only active when USB power is available. Therefore, a valid source must be on either the USB or DC input for REG5 to enable.





Figure 12. Enable and Disable Waveforms

The VL regulator is not controlled by EN. It is powered from the higher of USB or DC and automatically powers up when either of the power inputs exceeds approximately 1.5V. Similarly, VL automatically powers down when both the USB and DC power inputs are removed.

Soft-Start/Inrush Current

The MAX8671X implements soft-start on many levels to control inrush current, to avoid collapsing supply volt-

ages, and to fully comply with the USB 2.0 specifications. All USB, DC, and charging functions implement soft-start. The USB and DC nodes only require 4.7μ F of input capacitance. Furthermore, all regulators implement soft-start to avoid transient overload of power inputs (Figure 12).



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Active Discharge in Shutdown

Each MAX8671X regulator (REG1–REG5) has an internal 1k Ω resistor that discharges the output capacitor when the regulator is off. The discharge resistors ensure that the load circuitry powers down completely. The internal discharge resistors are connected when a regulator is disabled and when the device is in UVLO with an input voltage greater than 1.0V. With an input voltage less than 1.0V, the internal discharge resistors are not activated.

Undervoltage and Overvoltage Lockout USB/DC UVLO

Undervoltage lockout (UVLO) prevents an input supply from being used when its voltage is below the operat-

ing range. When the USB voltage is less than the USB UVLO threshold (4.0V typ), the USB input is disconnected from SYS, and UOK goes high impedance. When the DC voltage is less than the DC UVLO threshold (4.0V typ), the DC input is disconnected from SYS, and DOK goes high impedance. In addition, when both USB and DC are in UVLO, the battery charger is disabled, and BAT is connected to SYS through the internal system load switch. REG1–REG4 are allowed to operate from the battery without power at USB or DC. REG5 is intended to power the system USB transceiver circuitry, which is only active when USB power is available. Therefore, a valid source must be present on either the USB or DC input for REG5 to enable.



Figure 13. REG5 Disable Detail

USB/DC OVLO

Overvoltage lockout (OVLO) prevents an input supply from being used when its voltage exceeds the operating range. Both USB and DC withstand input voltages up to 14V. When the USB voltage is greater than the USB OVLO threshold (6.9V typ), the USB input is disconnected from SYS, and UOK goes high impedance. When the DC voltage is greater than the DC OVLO threshold (6.9V typ), the DC input is disconnected from SYS, and DOK goes high impedance. In addition, when both DC and USB are in OVLO, the battery charger is disabled, and BAT is connected to SYS through the internal system load switch. REG1-REG4 are allowed to operate from the battery when USB and DC are in overvoltage lockout. The VL supply remains active in OVLO. REG5 is intended to power the system USB transceiver circuitry, which is only active when USB power is available. A valid source must be present on either the USB or DC input for REG5 to enable.

SYS UVLO

A UVLO circuit monitors the voltage from SYS to ground (V_{SYS}). When V_{SYS} falls below V_{UVLO} _{SYS} (2.5V typ), REG1-REG5 are disabled. VUVLO_SYS has a 100mV hysteresis. The VL supply remains active in SYS UVLO.

REG4/REG5 UVLO

A UVLO circuit monitors the PV4 and PV5 LDO power inputs. When the PV_ voltage is below 1.6V, it is invalid and the LDO is disabled.

Thermal Limiting and Overload Protection The MAX8671X is packaged in a 5mm x 5mm x 0.8mm 40-pin thin QFN. Table 7 shows the thermal characteristics of this package. The MAX8671X has several mechanisms to control junction temperature in the event of a thermal overload.

Table 7. 5mm x 5mm x 0.8mm Thin QFN Thermal Characteristics

	SINGLE-LAYER PCB	MULTILAYER PCB
Continuous	1777.8mW	2857.1mW
Power Dissipation	Derate 22.2mW/°C above +70°C	Derate 35.7mW/°C above +70°C
*θյд	45°C/W	28°C/W
θJC	1.7°C/W	1.7°C/W

 $^{*}\theta_{,IA}$ is specified according to the JESD51 standard.

Smart Power Selector Thermal-Overload Protection The MAX8671X reduces the USB and DC current limits by 5%/°C when the die temperature exceeds +100°C. The system load (ISYS) has priority over the charger current, so input current is first reduced by lowering charge current. If the junction temperature still reaches +120°C in spite of charge-current reduction, no input current is drawn from USB and DC; the battery supplies the entire load and SYS is regulated 82mV (VBSREG) below BAT. Note that this on-chip thermal-limiting circuit is not related to and operates independently from the thermistor input.

Regulator Thermal-Overload Shutdown

The MAX8671X disables all regulator outputs (except VL) when the junction temperature rises above +165°C, allowing the device to cool. When the junction temperature cools by approximately 15°C, the regulators resume the state indicated by the enable input (EN) by repeating their soft-start sequence. Note that this thermal-overload shutdown is a fail-safe mechanism; proper thermal design should ensure that the junction temperature of the MAX8671X never exceeds the absolute maximum rating of +150°C.

Battery Charger Thermistor Input (THM)

The THM input connects to an external negative temperature coefficient (NTC) thermistor to monitor battery or system temperature. Charging is suspended when the thermistor temperature is out of range. Additionally, the charge timers are suspended and charge status indicators report that the charger is in thermistor suspend (CST[1:2] = 01). When the thermistor comes back into range, charging resumes and the charge timer continues from where it left off. Table 8 shows THM temperature limits for various thermistor material constants. If the battery temperature monitor is not required, bias THM midway between VL and AGND with a resistive divider—100k Ω ±5% resistors are recommended. Biasing THM midway between VL and AGND bypasses this function.

THERMISTOR BETA (ß [K])	3000	3250	3500	3750	4250	4250
R _{TB} (kΩ)	10	10	10	10	10	10
R _{TP} (kΩ)	Open	Open	Open	Open	Open	120
R _{TS} (kΩ)	Short	Short	Short	Short	Short	Short
Resistance at +25°C [k Ω]	10	10	10	10	10	10
Resistance at +50°C [k Ω]	4.59	4.30	4.03	3.78	3.32	3.32
Resistance at 0°C [k Ω]	25.14	27.15	29.32	31.66	36.91	36.91
Nominal Hot Trip Temperature [°C]	55	53	51	49	46	45
Nominal Cold Trip Temperature [°C]	-3	-1	0	2	5	0

Table 8. Trip Temperatures for Different Thermistors



Figure 14. Thermistor Input

Since the thermistor monitoring circuit employs an external bias resistor from THM to VL (RTB in Figure 14), any resistance thermistor can be used as long as the value of RTB is equivalent to the thermistor's +25°C resistance. For example, with a 10k Ω at +25°C thermistor, use 10k Ω at RTB, and with a 100k Ω at +25°C thermistor, use 100k Ω at RTB. The general relation of thermistor resistance to temperature is defined by the following equation:

$$R_{T} = R_{25} \times e \left\{ \beta \left(\frac{1}{T + 273} - \frac{1}{298} \right) \right\}$$

where:

 $\mathsf{R}_\mathsf{T}=\mathsf{The}$ resistance in ohms of the thermistor at temperature T in Celsius

 R_{25} = The resistance in ohms of the thermistor at +25°C

 β = The material constant of the thermistor that typically ranges from 3000K to 5000K

T = The temperature of the thermistor in °C that corresponds to R_T



THM threshold adjustment can be accommodated by changing RTB, connecting a resistor in series and/or in parallel with the thermistor, or using a thermistor with different material constant (β). For example, a +45°C hot threshold and 0°C cold threshold can be realized by using a 10k Ω thermistor with a β of 4250K and connecting 120k Ω in parallel. Since the thermistor resistance near 0°C is much higher than it is near +50°C, a large parallel resistance lowers the cold threshold, while only slightly lowering the hot threshold. Conversely, a small series resistance raises the cold threshold, while only slightly raising the hot threshold. Raising RTB lowers both the hot and cold thresholds, while lowering RTB raises both thresholds.

PCB Layout and Routing

Good printed circuit board (PCB) layout is necessary to achieve optimal performance. Refer to the MAX8671 evaluation kit for Maxim's recommended layout.

Use the following guidelines for the best results:

- Use short and wide traces for high-current and discontinuous current paths.
- The step-down regulator power inputs are critical discontinuous current paths that require careful bypassing. Place the step-down regulator input bypass capacitors as close as possible to each switching regulator power input pair (PV_ to PG_).
- Minimize the area of the loops formed by the stepdown converters' dynamic switching currents.
- The exposed paddle (EP) is the main path for heat to exit the IC. Connect EP to the ground plane with thermal vias to allow heat to dissipate from the device.
- The MAX8671X regulator feedback nodes are sensitive high-impedance nodes. Keep these nodes as short as possible and away from the inductors.
- The thermistor node is high impedance and should be routed with care.
- Make power ground connections to a power ground plane. Make analog ground connections to an analog ground plane. Connect the ground planes at a single point.



Figure 15. Package Marking Example

- The REG4 LDO is a high-performance LDO with high PSRR and low noise and care should be used in the layout to obtain the high performance. Generally, the REG4 LDO is powered from a stepdown regulator output, and therefore, its input capacitor should be bypassed to the power ground plane. However, its output capacitor should be bypassed to the analog ground plane.
- BP is a high impedance node and leakage current into or out of BP can affect the LDO output accuracy.

_Package Marking

The top of the MAX8671X package is laser etched as shown in Figure 15:

- "8671XETL" is the product identification code. The full part number is MAX8671XETL; however, in this case, the "MAX" prefix is omitted due to space limitations.
- "yww" is a date code. "y" is the last number in the Gregorian calendar year. "ww" is the week number in the Gregorian calendar. For example:

"801" is the first week of 2008; the week of January 1st, 2008

"052" is the fifty-second week of 2010; the week of December 27th, 2010.

"aaaa" is an assembly code and lot code.

"+" denotes lead-free packaging and marks the pin 1 location.

Chip Information

PROCESS: BICMOS



MAX8671X

Package Information

(The package drawing(s) in this data sheet may not reflect the most current specifications. For the latest package outline information go to <u>www.maxim-ic.com/packages</u>.)



Package Information (continued)

21-0140

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(The package drawing(s) in this data sheet may not reflect the most current specifications. For the latest package outline information go to www.maxim-ic.com/packages.)

		COM	MON DIMENSIONS					EXF	POSED	PAD \			
PKG.	16L 5×5	20L 5×5	28L 5×5	32L 5×5	40L 5×5		PKG.	D2			E2		
SYMBOL	MIN. NOM. MAX.	MIN. NOM. MAX.	MIN. NOM. MAX.	MIN. NDM. MAX.	MIN. NOM. MAX.		PKG. CODES	MIN.	NDM.	MAX.	MIN.	NDM.	MAX.
Α	0.70 0.75 0.80	0.70 0.75 0.80	0.70 0.75 0.80	0.70 0.75 0.80	0.70 0.75 0.80		T1655-2	3.00	3.10	3.20	3.00	3.10	3.20
A1	0 0.02 0.05	0 0.02 0.05	0 0.02 0.05	0 0.02 0.05	0 0.02 0.05		T1655-3	3.00	3.10	3.20	3.00	3.10	3.20
A2	0.20 REF.	0.20 REF.	0.20 REF.	0.20 REF.	0.20 REF.		T1655N-1	3.00	3.10	3.20	3.00	3.10	3.20
ю	0.25 0.30 0.35	0.25 0.30 0.35	0.20 0.25 0.30	0.20 0.25 0.30	0.15 0.20 0.25		T2055-3	3.00	3.10	3.20	3.00	3.10	3.20
D			4.90 5.00 5.10				T2055-4	3.00	3.10	3.20	3.00	3.10	3.20
E		· · · · · · · · · · · · · · · · · · ·	4.90 5.00 5.10				T2055-5	3.15	3.25	3.35	3.15	3.25	3.35
e	0.80 BSC.	0.65 BSC.	0.50 BSC.	0.50 BSC.	0.40 BSC.		T2055MN-5	3.15	3.25	3.35	3.15	3.25	3.35
ĸ	0.25			0.25	0.25		T2055MN-5	3.15	3.25	3.35	3.15	3.25	3.35
L			0.45 0.55 0.65				T2855-3	2.60	2.70	2.80	2.60	2,70	2.80
N	16	20	28	32	40		T2855-5	2.60	2.70	2.80	2.60	2.70	2.80
ND NE	4	5	7	8	10 10		T2855-6	3.15	3.25	3.35	3.15	3.25	3.35
JEDEC	VHHB	WHHC	WHHD-1	VHHD-2			T2855-7	2.60	2.70	2,80	2.60	2.70	2.90
							T2855-8	3.15	3.25	3.35	3.15	3,25	3.35
							T2855N-1	3.15	3.25	3.35	3.15	3.25	3.35
NOTES:						T3255-3	3.00	3.10	3.20	3.00	3.10	3.20	
1. DIMENSIONING & TOLERANCING CONFORM TO ASME Y14.5M-1994.						T3255-4	3.00	3.10	3.20	3.00	3.10	3.20	
2. ALL DIMENSIONS ARE IN MULLIMETERS. ANGLES ARE IN DEGREES.						T3255M-4	3.00	3.10	3.20	3.00	3.10	3.20	
3, n is the total number of terminals. A the terminal #1 identifier and terminal numbering convention shall						T3255-5	3.00	3.10	3.20	3.00	3.10	3.20	
CONFORM TO JESD 95-1 SPP-012. DETAILS OF TERMINAL #1 IDENTIFIER ARE						T3255N-1	3.00	3.10	3.20	3.00	3.10	3,20	
OPTIONAL, BUT MUST BE LOCATED VITHIN THE ZONE INDICATED. THE TERMINAL #1							T4055-1	3.40	3.50	3.60	3.40	3.50	3.60
IDENTIFIER MAY BE EITHER A MOLD OR MARKED FEATURE.							T4055-2	3.40	3.50	3.60	3.40	3.50	3.60
A DIMENSION & APPLIES TO METALLIZED TERMINAL AND IS MEASURED BETWEEN							T4055MN-1	3.40	3.50	3.60	3.40	3.50	3.60
ND 7. DEF 7. DEF 9. DR 9. DR 11. NAF 11. NU	AND NE REFER POPULATION IS PLANARITY APP AWING CONFOR 855-3, T2855- RPAGE SHALL REAGE SHALL RKING IS FOR MBER OF LEADS AD CENTERLINE	Possible in "Lies to the I as to jedec M 6, t4055-1 an Not exceed 0. Package orien S shown are I is to be at t	DER DF TERNIN A SYMMETRICAL EXPOSED HEAT 10220, EXCEPT D T4055-2. LO mm. LO mm. ITATION REFERE FOR REFERENCE	. Fashion. Sink Slug AS Exposed Pad Ence Only. : Only. As defined By	Well as the Dimension for (Basic Dimens	TERMINALS.	TITLE: PAC	KAGE	DUT		,		5 x5x0
							APPROVAL DOCUMENT CONTROL NO. IREV.						

-DRAWING NOT TO SCALE-

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