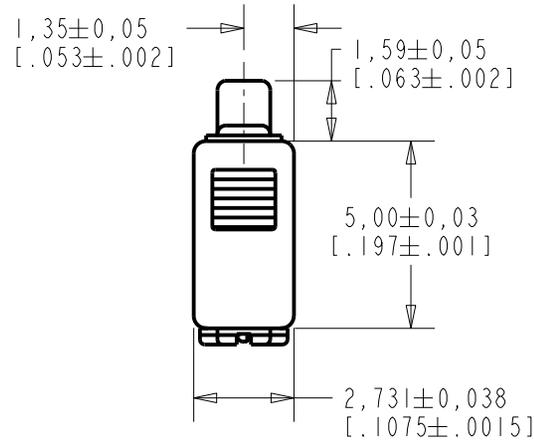


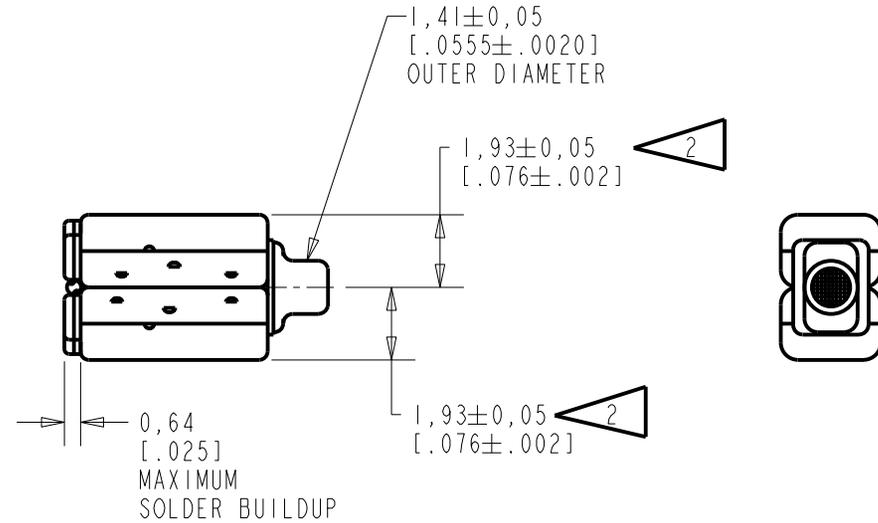
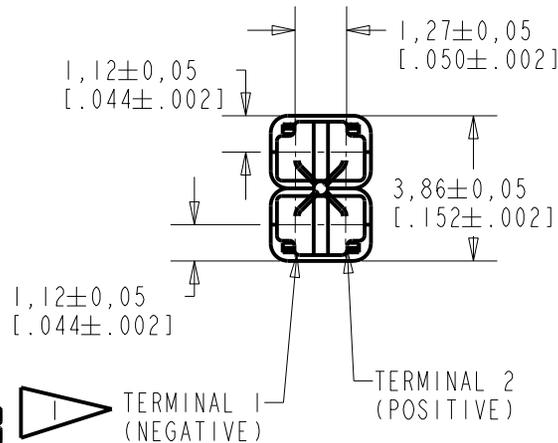
**SWFK-32254-000**  
SHT 1.1



NOTES:

- 1 A POSITIVE GOING VOLTAGE AT TERMINAL 2, RELATIVE TO TERMINAL 1, CAUSES A DECREASE IN PRESSURE AT THE SOUND OUTLET.
- 2 LOCATED FROM TWO SURFACES FOR CUSTOMER CONVENIENCE. ONLY APPLICABLE FROM ONE SURFACE, NOT TO BE USED TOGETHER.

**RED CONTROLLED**



SCALE 2:1  
NOMINAL WEIGHT 0.19 GRAMS  
DIMENSIONS IN MILLIMETERS [INCHES]

Revision	C.O. #	Implementation Date	RELEASE LEVEL	REVISION
A	PI0000067	7-14-15	Active	A

SCALE:	5:1		DR. BY	DATE
DO NOT SCALE DRAWING			LW	7-14-15
TITLE:	RECEIVER	SWFK-32254-000	CK. BY	DATE
OUTLINE DRAWING		SHT 1.1	GJP	7-16-15
			APP. BY	DATE
			GJP	7-16-15

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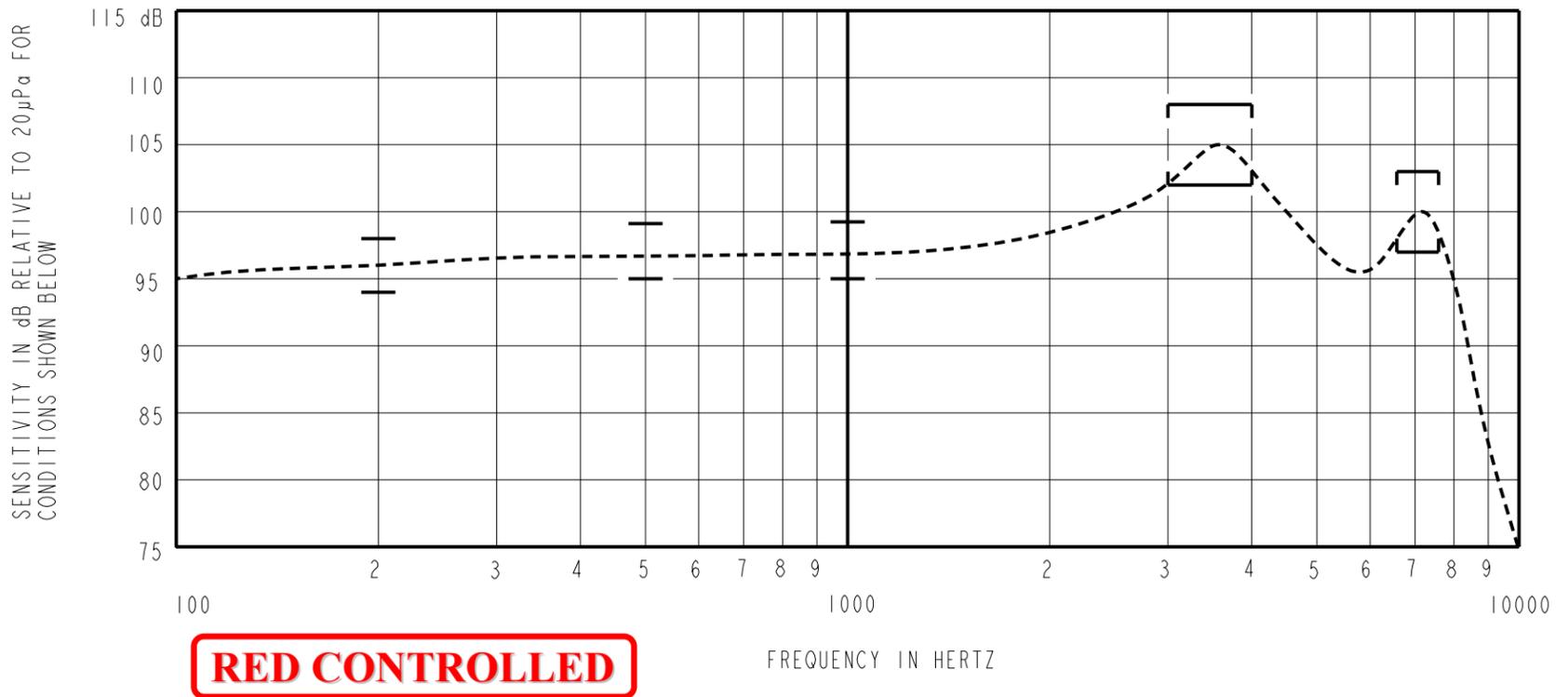
A PAIR OF MAGNETIC BALANCED ARMATURE RECEIVERS WITH TAPERED REED INTENDED FOR USE AS THE HIGH FREQUENCY DRIVER IN A HI-FI SYSTEM.

TYPE 1

SWFK-32254-000

SHEET 2.1

NOTE: SPECIFICATIONS FOLLOWED BY AN ASTERISK (\*) ARE 100% TESTED.  
CONSTANT VOLTAGE DRIVE CONDITIONS.



ACOUSTICAL

SENSITIVITY

DEVICE WILL PRODUCE THE SPL LISTED BELOW UNDER TEST CONDITIONS DESCRIBED IN TABLE 3.  
NOMINAL SENSITIVITY AT 1kHz IS dB RELATIVE TO 20µPa. ALL OTHER VALUES IN dB RELATIVE TO THE SENSITIVITY AT 1kHz.

FREQUENCY (Hz)	MINIMUM	NOMINAL	MAXIMUM
200	-3.0	-1.0	+1.0
500	-2.0	0.0	+2.0
1000	-2.0	97.0	+2.0
3000-4000 PEAK	+5.0	+8.0	+11.0
6600-7600 PEAK	0.0	+3.0	+6.0

TABLE 1

TOTAL HARMONIC DISTORTION

DEVICE WILL NOT EXCEED TOTAL HARMONIC DISTORTION LEVELS LISTED BELOW.

FREQUENCY (Hz)	AC DRIVE (V rms)	DC BIAS (V)	LIMIT (%)
1166	.094	0	5
1750	.094	0	5
1750	.265	0	10

TABLE 2

TEST CONDITIONS

NOMINAL SOURCE VOLTAGE	0.94 V rms, 0 mA DC BIAS
SOURCE IMPEDANCE	<0.2 Ohm
TUBING	10 mm [.394"] LONG, 1mm [.039"] I.D.
COUPLER CAVITY	2 CM <sup>3</sup> , SIMULATED ANSI S3.7 TYPE HA-3 (IEC 60318-5)

TABLE 3

ELECTRICAL

DC RESISTANCE	6.3 Ohms ± 10%	
IMPEDANCE @ 500 Hz	6.8 Ohms ± 20%	MEASURED WITH 5.8 mArms, 0dc DRIVE
IMPEDANCE @ 1kHz	7.2 Ohms ± 20%	MEASURED WITH 5.8 mArms, 0dc DRIVE

TABLE 4

ISOLATION: CASE WILL BE ELECTRICALLY ISOLATED FROM THE COIL CIRCUIT.

MECHANICAL

PORT LOCATION: 12S  
SOLDER TYPE: SAC305  
TEMPERATURE  
OPERATING: SENSITIVITY WILL NOT VARY MORE THAN +1 / -3 dB FROM -17°C TO 63°C.  
STORAGE: -40°C TO 63°C.

Revision	C.O. #	Implementation Date	RELEASE LEVEL	REVISION
			Active	A
A	PI0000067	7-14-15		
WHEN TEST LIMITS ARE USED TO ESTABLISH INCOMING INSPECTION ACCEPTANCE/REJECTION CRITERIA, CORRELATION OF TEST EQUIPMENT WITH KNOWLES IS ALSO REQUIRED FOR ELIMINATION OF EQUIPMENT AND TEST METHOD VARIATION			DR. BY	DATE
TITLE: RECEIVER PERFORMANCE SPECIFICATION			LW	7-14-15
			SWFK-32254-000	
			GJP	7-16-15
			APP. BY	DATE
			GJP	7-16-15

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PERFORMANCE SPECIFICATION

SWFK-32254-000  
SHT 2.1

SWFK-32254-000

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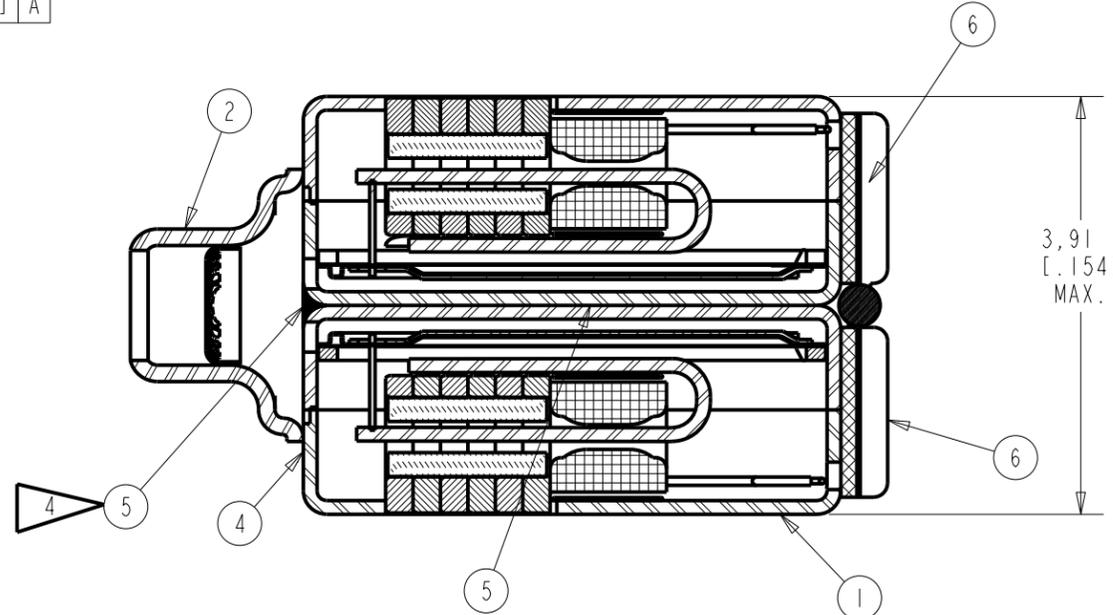
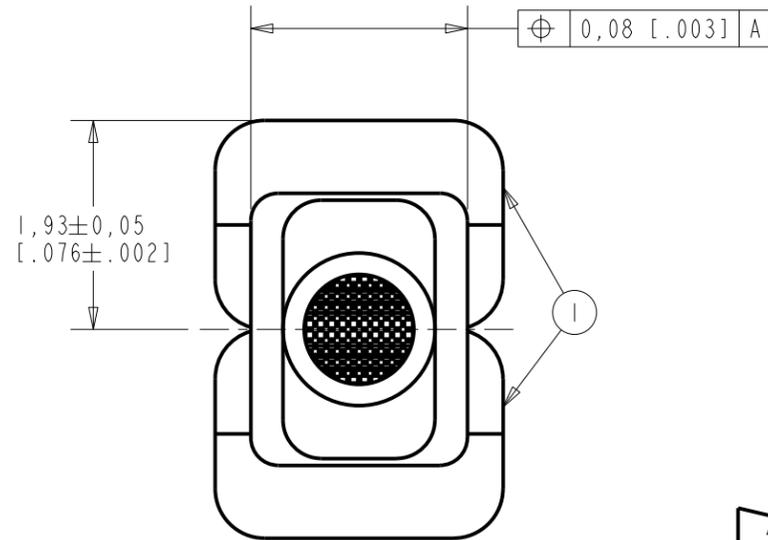
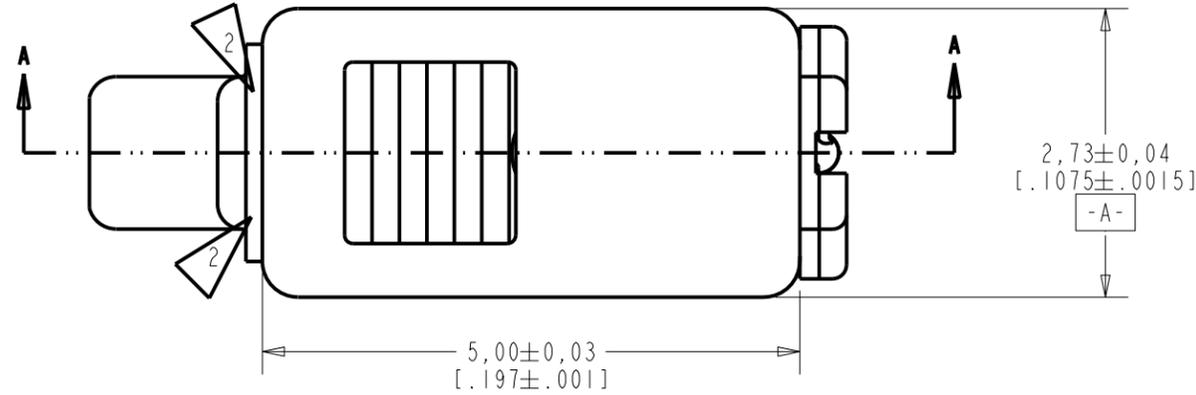
NOTES:

1. ITEM NUMBERS (SHOWN THUS ) CORRESPOND TO ITEM NUMBER ON BILL OF MATERIAL.

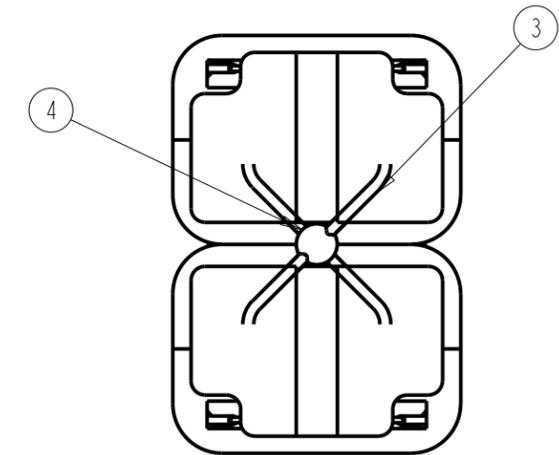
 AIRTIGHT SEAL ALL AROUND.

3. THIS ASSEMBLY IS GLUED TOGETHER AND THE TUBE IS WELDED TO THE CUPS.

 SEAL JOINT ACROSS FRONT OF RECEIVER.



SECTION A-A



DIMENSIONS IN MILLIMETERS [INCHES]

RELEASE LEVEL	REVISION
Active	A

MATERIAL SEE BILL OF MATERIAL		FINISH ---	SCALE: 15:1	DO NOT SCALE DRAWING
REF. A	NONE	P10000067	<p><b>KNOWLES ELECTRONICS</b>                  ITASCA, ILLINOIS U.S.A.</p>	
THIRD ANGLE PROJECTION 			CH. BY GJP	
TITLE RECEIVER ASSEMBLY			DATE 7-16-15	
SHEET 3.1			APP. BY GJP	
SWFK-32254-000			DATE 7-16-15	

<b>SWFK-32254-000</b>			<b>KNOWLES ELECTRONICS</b>		<b>SWFK-32254-000</b>	
Sheet <b>4.1</b>			<b>ITASCA, ILLINOIS U.S.A.</b>		Sheet <b>4.1</b>	
Dr.	By	Date	Subject:	<b>RECEIVER ASSEMBLY</b>	<b>A</b>	<b>Active</b>
Ch.	GJP	7-14-15				
App.	GJP	7-16-15				

COL. 1	2	3	4	Item No.	Line No.
Part or Dwg. no.	Tot. Req.	Nomenclature:	Applicable Specs or Remarks		
WBFK-31142-000	2	RECEIVER ASSEMBLY		1	1
FH-172-022	1	TUBE ASSEMBLY		2	2
103-012	A/R	WIRE		3	3
13-825-3145	A/R	CEMENT		4	4
13-637	1	LOCTITE 496 CEMENT		5	5
285-007-221	1	SOLDER LEAD FREE		6	6

**RED CONTROLLED**

REVISION	A	P10000067	<b>SWFK-32254-000</b> Sheet <b>4.1</b>
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	<small>RET: BDC:PART:IND:FRM REV: D</small>		

PRODUCTION TEST INFORMATION

SOFTWARE REVISION PXI FCAAT	SOFTWARE 2.5 MIN.
HARDWARE REVISION PXI FCAAT	1065E.008 MIN
TEST BOARD	T4530
TEST COUPLER	T8049

PHASE TEST

FREQUENCY (Hz)	AC DRIVE (mArms)	DEGREE LIMIT	
		MIN	MAX
500	5.8	140	220

**RED CONTROLLED**

Revision	C.O. #	Implementation Date	RELEASE LEVEL	REVISION
			<b>Active</b>	<b>A</b>
A	PI0000067	7-14-15		

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DR. BY	DATE
LW	7-14-15
CK. BY	DATE
GJP	7-16-15
APP. BY	DATE
GJP	7-16-15

TITLE: **RECEIVER**  
PERFORMANCE SPECIFICATION

**SWFK-32254-000**  
**SHT 5.1**