OSRAM KP DELPS1.FP **Datasheet**







TOPLED® E1608

KP DELPS1.FP specified at 2 mA

The TOPLED E1608 expands ams OSRAM' low power portfolio by offering one of the smallest LED Industry standard footprints in a highly reliable and well proved package concept. Its outstanding performance is suitable for a huge variety of applications especially automotive interior where a small package

design with excellent reliability is needed. The TOPLED E1608 is available in different colors and brightness levels.







Applications

- Ambient Lighting
- Appliances & Tools

- Automotive Aftermarket

Features

- Package: white SMT package, colored diffused silicone resin
- Chip technology: InGaN on Sapphire
- Typ. Radiation: 120° (Lambertian emitter)
- Color: Cx = 0.37, Cy = 0.6 acc. to CIE 1931 (• pure green)
- Corrosion Robustness Class: 2B
- Qualifications: AEC-Q102 Qualified
- ESD: 2 kV acc. to ANSI/ESDA/JEDEC JS-001 (HBM, Class 2)





Ordering Information

Type Luminous Intensity 1) Ordering Code $I_F = 2 \text{ mA}$ KP DELPS1.FP-QISI-34 97 ... 280 mcd Q65113A0817



Maximum Ratings				
Parameter	Symbol		Values	
Operating Temperature	T_{op}	min. max.	-40 °C 110 °C	
Storage Temperature	T_{stg}	min. max.	-40 °C 110 °C	
Junction Temperature	T _j	max.	125 °C	
Forward current T _S = 25 °C	I _F	min. max.	0.1 mA 20 mA	
Surge current t \leq 10 µs; D = 0.005 ; T _s = 25 °C	I _{FS}	max.	40 mA	
Reverse voltage ²⁾ T _S = 25 °C	V_R	max.	5 V	
ESD withstand voltage acc. to ANSI/ESDA/JEDEC JS-001 (HBM, Class 2)	V_{ESD}		2 kV	



Characteristics

 $I_F = 2 \text{ mA}; T_S = 25 \text{ }^{\circ}\text{C}$

Parameter	Symbol		Values
Chromaticity Coordinate 3)	Сх	typ.	0.37
	Су	typ.	0.6
Viewing angle at 50% $\rm I_{\rm V}$	2φ	typ.	120 °
Forward Voltage 4)	V _F	min.	2.50 V
$I_F = 2 \text{ mA}$	•	typ.	2.90 V
		max.	3.00 V
Reverse current ²⁾	I _R	typ.	0.01 µA
$V_R = 5 V$	TX.	max.	10 µA
Real thermal resistance junction/ambient 5)6)	R _{thJA real}	max.	570 K / W
Real thermal resistance junction/solderpoint ⁵⁾	R _{thJS real}	typ.	120 K / W
•	tibo teai	max.	210 K / W



Brightness Groups

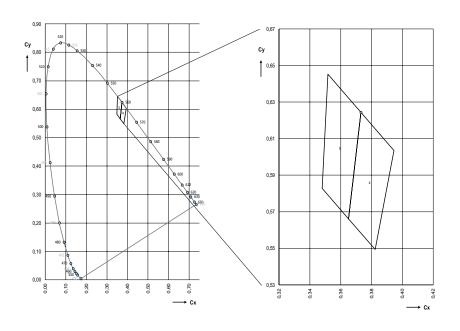
Luminous Intensity ¹⁾ I _r = 2 mA	Luminous Intensity ¹⁾ I _r = 2 mA	Luminous Flux ⁷⁾ I _F = 2 mA
min.	max.	typ.
I_{v}	l _v	Φ_{V}
97 mcd	112 mcd	314 mlm
112 mcd	130 mcd	363 mlm
130 mcd	150 mcd	420 mlm
150 mcd	180 mcd	495 mlm
180 mcd	210 mcd	585 mlm
210 mcd	240 mcd	675 mlm
240 mcd	280 mcd	780 mlm
	I _F = 2 mA min. I _V 97 mcd 112 mcd 130 mcd 150 mcd 180 mcd 210 mcd	$\begin{array}{cccccccccccccccccccccccccccccccccccc$

Forward Voltage Groups

Group	Forward Voltage ⁴⁾ I _F = 2 mA min. V _F	Forward Voltage ⁴⁾ I _F = 2 mA max. V _F	
U5	2.50 V	2.75 V	_
15	2.75 V	3.00 V	



Chromaticity Coordinate Groups 8)



Chromaticity Coordinate Groups 3)

Group	Cx	Су	Group	Cx	Су
3	0.3517	0.6452	4	0.3731	0.6244
	0.3731	0.6244		0.3945	0.6036
	0.3651	0.5662		0.3823	0.5495
	0.3480	0.5828		0.3651	0.5662



Group Name on Label

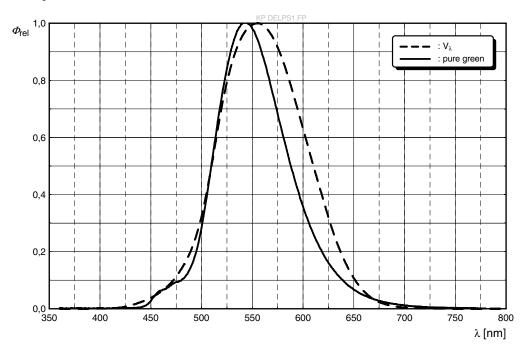
Example: QI-3-15

Brightness	Color Chromaticity	Forward Voltage
QI	3	15



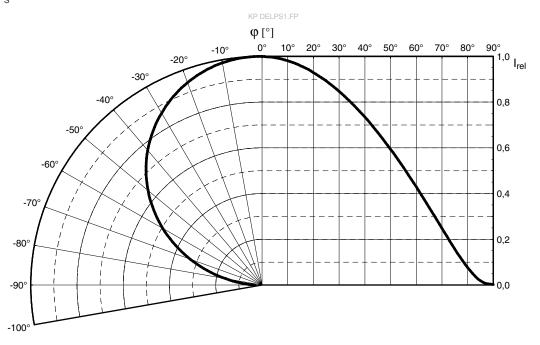
Relative Spectral Emission 7)

$$I_{rel}$$
 = f (λ); I_F = 2 mA; T_S = 25 °C



Radiation Characteristics 7)

$$I_{rel} = f(\phi); T_S = 25 °C$$

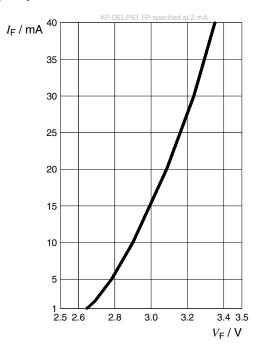




 I_{F} / mA

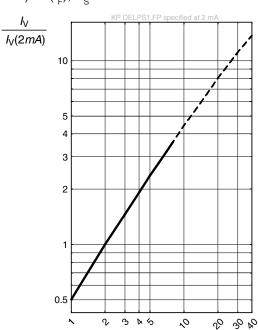
Forward current 7)

$$I_F = f(V_F); T_S = 25 \, ^{\circ}C$$



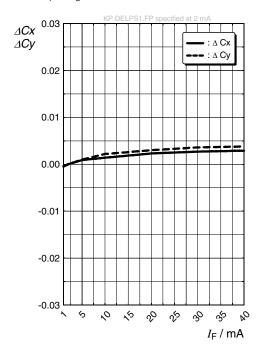
Relative Luminous Intensity 7), 9)

$$I_{v}/I_{v}(2 \text{ mA}) = f(I_{F}); T_{S} = 25 \text{ °C}$$



Chromaticity Coordinate Shift 7)

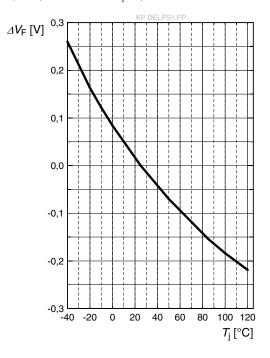
$$\Delta Cx$$
, $\Delta Cy = f(I_F)$; $T_S = 25 \, ^{\circ}C$





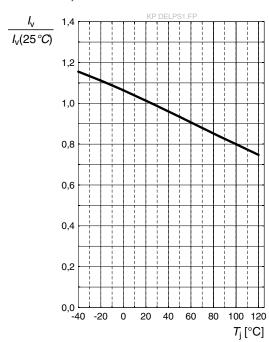
Forward Voltage 7)

$$\Delta V_{_F} = V_{_F} - V_{_F} (25 \ ^{\circ}C) = f(T_{_j}); \ I_{_F} = 2 \ mA$$



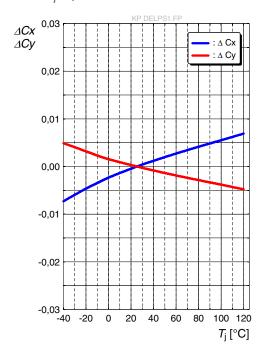
Relative Luminous Intensity 7)

$$I_{v}/I_{v}(25 \text{ °C}) = f(T_{i}); I_{F} = 2 \text{ mA}$$



Chromaticity Coordinate Shift 7)

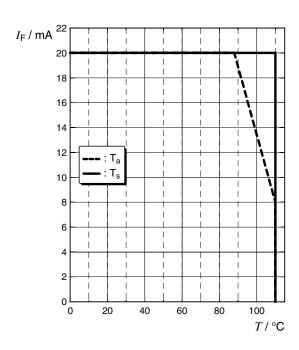
 ΔCx , $\Delta Cy = f(T_i)$; $I_F = 2 \text{ mA}$





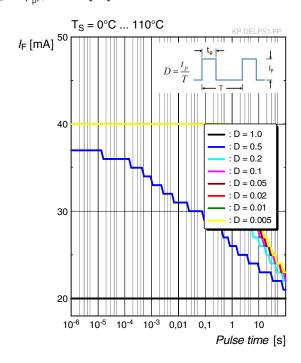
Max. Permissible Forward Current

 $I_F = f(T)$



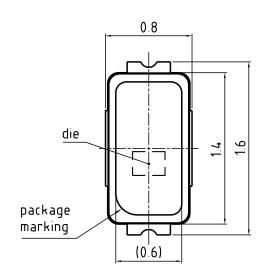
Permissible Pulse Handling Capability

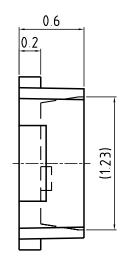
 $I_F = f(t_p)$; D: Duty cycle

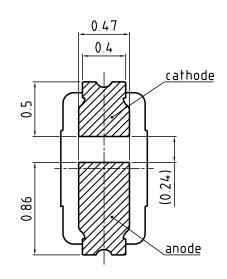




Dimensional Drawing 10)







general tolerance ± 0.1 lead finish Ag

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Further Information:

Approximate Weight: 2.0 mg

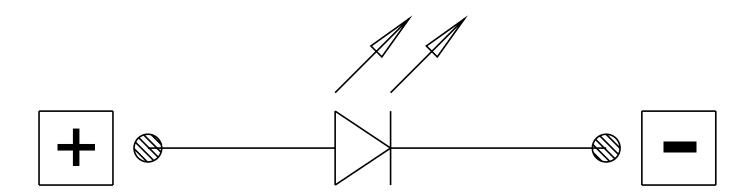
Package marking: Anode

Corrosion test: Class: 2B

Test condition: 25° C / 75 % RH / $10 ppm H_2$ S / 21 days (IEC 60068-2-43)

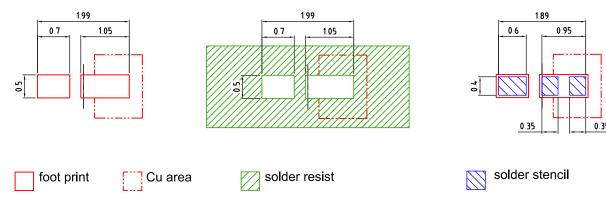


Electrical Internal Circuit

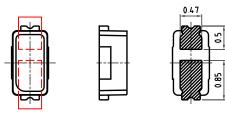




Recommended Solder Pad 10)



Component Location on Pad



The usage of solder resist between anode and cathode pads is mandatory for applications where water may condense

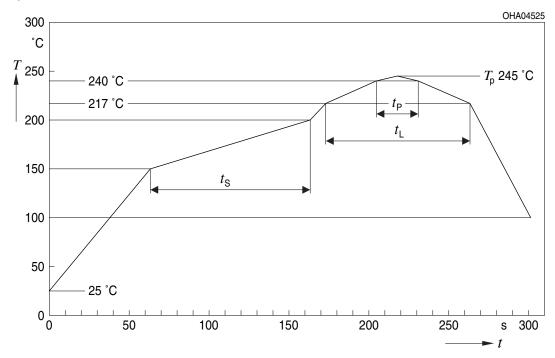
E062.3010.187 -02

All products are packed in a dry pack bag (Moisture Barrier Bag, MBB) according MIL-PRF-81705, after opening the MBB the products should go to reflow soldering process. Unused remaining LEDs should be protected from environment due to silver plated soldering terminal. In order to maintain solderability it is recommended to protect the silver plated solder terminals from corrosive environment before soldering. For superior solder joint connectivity results we recommend soldering under standard nitrogen atmosphere.



Reflow Soldering Profile

Product complies to MSL Level 2 acc. to JEDEC J-STD-020E



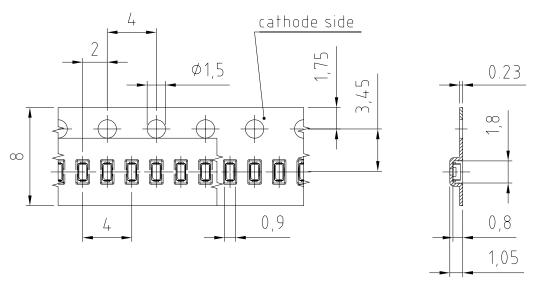
rofile Feature Symbol Pb-Free (SnAgCu) Assembly			sembly	Unit	
		Minimum	Recommendation	Maximum	
Ramp-up rate to preheat*) 25 °C to 150 °C			2	3	K/s
Time t_s T_{smin} to T_{smax}	t _s	60	100	120	S
Ramp-up rate to peak*) T_{Smax} to T_{P}			2	3	K/s
Liquidus temperature	T_{L}		217		°C
Time above liquidus temperature	$t_{\scriptscriptstyle \! \! \! \! \! \! \! \! \! \! \! \! \! \! \! \! \! \! \!$		80	100	S
Peak temperature	T _P		245	260	°C
Time within 5 °C of the specified peak temperature T _P - 5 K	t _P	10	20	30	S
Ramp-down rate* T _p to 100 °C			3	6	K/s
Time 25 °C to T _P				480	S

All temperatures refer to the center of the package, measured on the top of the component

^{*} slope calculation DT/Dt: Dt max. 5 s; fulfillment for the whole T-range



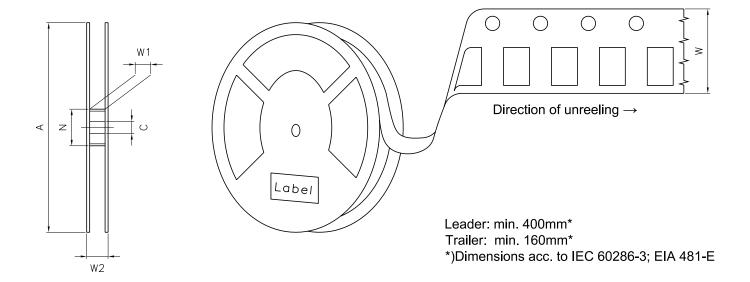
Taping 10)



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Tape and Reel 11)

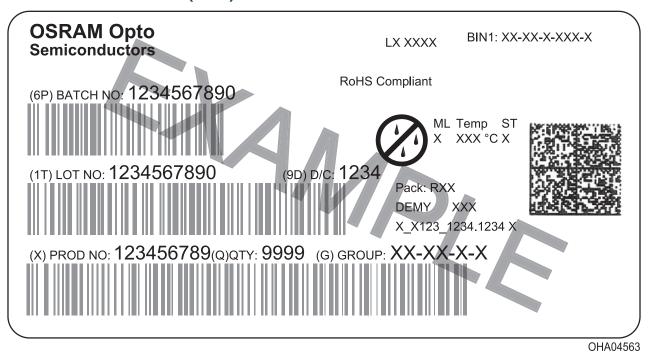


Reel Dimensions

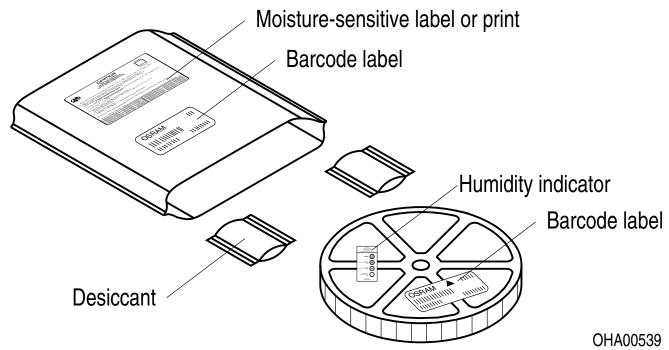
Α	W	N_{\min}	W_1	$W_{2 max}$	Pieces per PU
180 mm	8 + 0.3 / - 0.1 mm	60 mm	8.4 + 2 mm	14.4 mm	5000



Barcode-Product-Label (BPL)



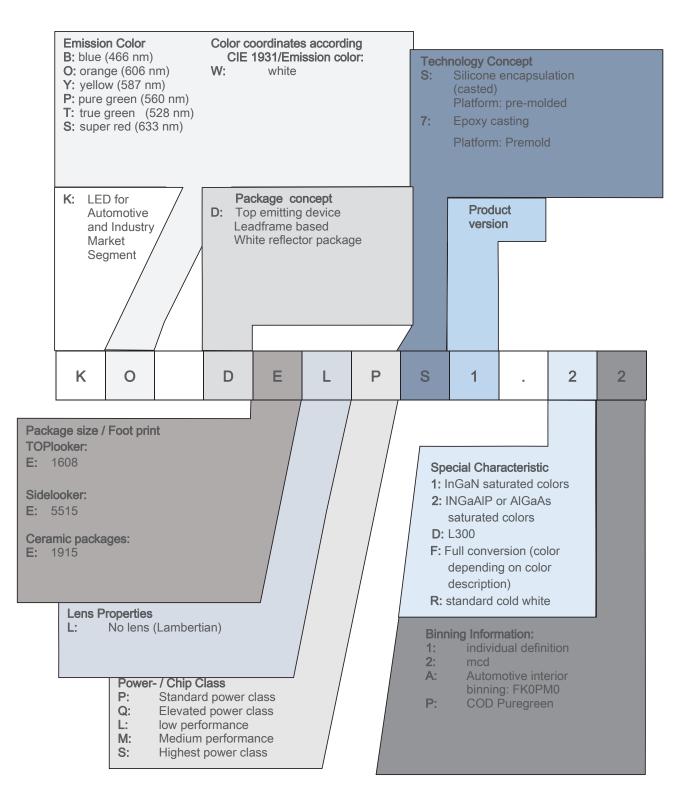
Dry Packing Process and Materials 10)



Moisture-sensitive product is packed in a dry bag containing desiccant and a humidity card according JEDEC-STD-033.



Type Designation System





Notes

The evaluation of eye safety occurs according to the standard IEC 62471:2006 (photo biological safety of lamps and lamp systems). Within the risk grouping system of this IEC standard, the device specified in this data sheet fall into the class exempt group (exposure time 10000 s). Under real circumstances (for exposure time, conditions of the eye pupils, observation distance), it is assumed that no endangerment to the eye exists from these devices. As a matter of principle, however, it should be mentioned that intense light sources have a high secondary exposure potential due to their blinding effect. When looking at bright light sources (e.g. headlights), temporary reduction in visual acuity and afterimages can occur, leading to irritation, annoyance, visual impairment, and even accidents, depending on the situation.

Subcomponents of this device contain, in addition to other substances, metal filled materials including silver. Metal filled materials can be affected by environments that contain traces of aggressive substances. Therefore, we recommend that customers minimize device exposure to aggressive substances during storage, production, and use. Devices that showed visible discoloration when tested using the described tests above did show no performance deviations within failure limits during the stated test duration. Respective failure limits are described in the IEC60810.

For further application related information please visit www.osram-os.com/appnotes



Disclaimer

Attention please!

The information describes the type of component and shall not be considered as assured characteristics. Terms of delivery and rights to change design reserved. Due to technical requirements components may contain dangerous substances.

For information on the types in question please contact our Sales Organization.

If printed or downloaded, please find the latest version on our website.

Packing

Please use the recycling operators known to you. We can also help you – get in touch with your nearest sales office. By agreement we will take packing material back, if it is sorted. You must bear the costs of transport. For packing material that is returned to us unsorted or which we are not obliged to accept, we shall have to invoice you for any costs incurred.

Product and functional safety devices/applications or medical devices/applications

Our components are not developed, constructed or tested for the application as safety relevant component or for the application in medical devices.

Our products are not qualified at module and system level for such application.

In case buyer – or customer supplied by buyer – considers using our components in product safety devices/ applications or medical devices/applications, buyer and/or customer has to inform our local sales partner immediately and we and buyer and /or customer will analyze and coordinate the customer-specific request between us and buyer and/or customer.



Glossary

- Brightness: Brightness values are measured during a current pulse of typically 25 ms, with an internal reproducibility of ±8 % and an expanded uncertainty of ±11 % (acc. to GUM with a coverage factor of k = 3).
- Reverse Operation: This product is intended to be operated applying a forward current within the specified range. Applying any continuous reverse bias or forward bias below the voltage range of light emission shall be avoided because it may cause migration which can change the electro-optical characteristics or damage the LED.
- Chromaticity coordinate groups: Chromaticity coordinates are measured during a current pulse of typically 25 ms, with an internal reproducibility of ±0.001 and an expanded uncertainty of ±0.004 (acc. to GUM with a coverage factor of k = 3).
- Forward Voltage: The forward voltage is measured during a current pulse of typically 8 ms, with an internal reproducibility of ±0.05 V and an expanded uncertainty of ±0.1 V (acc. to GUM with a coverage factor of k = 3).
- 5) **Thermal Resistance:** Rth max is based on statistic values (6σ) .
- 6) Thermal Resistance: RthJA results from mounting on PC board FR 4 (pad size 16 mm² per pad)
- Typical Values: Due to the special conditions of the manufacturing processes of semiconductor devices, the typical data or calculated correlations of technical parameters can only reflect statistical figures. These do not necessarily correspond to the actual parameters of each single product, which could differ from the typical data and calculated correlations or the typical characteristic line. If requested, e.g. because of technical improvements, these typ. data will be changed without any further notice.
- Chromaticity coordinate groups: Chromaticity coordinates are measured during a current pulse of typically 25 ms, with an internal reproducibility of ±0.005 and an expanded uncertainty of ±0.01 (acc. to GUM with a coverage factor of k = 3).
- Characteristic curve: In the range where the line of the graph is broken, you must expect higher differences between single devices within one packing unit.
- Tolerance of Measure: Unless otherwise noted in drawing, tolerances are specified with ±0.1 and dimensions are specified in mm.
- Tape and Reel: All dimensions and tolerances are specified acc. IEC 60286-3 and specified in mm.



Revision History

Version	Date	Change
1.0	2020-06-18	Initial Version Applications
1.1	2022-11-16	Tape and Reel Reel Dimensions



EU RoHS and China RoHS compliant product 此产品符合欧盟 RoHS 指令的要求; 按照中国的相关法规和标准, 不含有毒有害物质或元素。

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