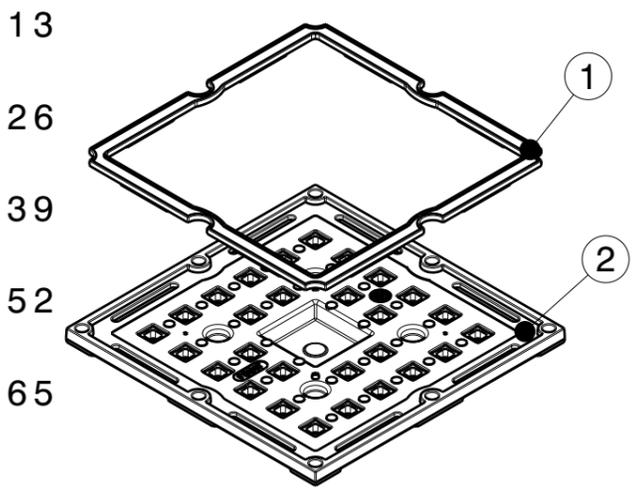
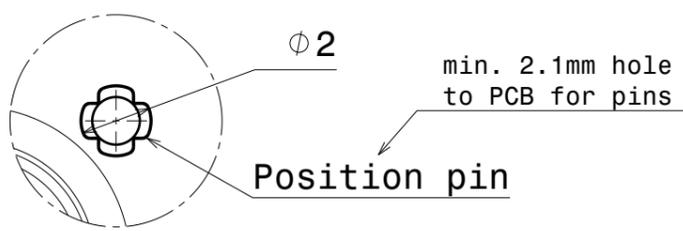


Detail B
Scale: 5:1

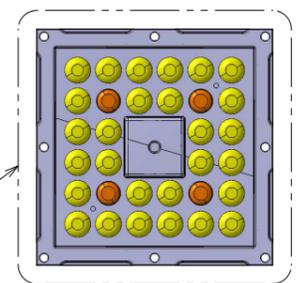
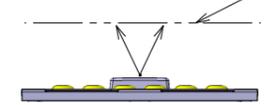


Isometric exploded view
Scale: 1:2



Detail A
Scale: 5:1

Light pattern direction



Light pattern direction

Code table:

Assembly code	Lens code	Name	Material
CS16577	C16569	STRADELLA-IP-28-VSM	PMMA
CS16581	C16573	STRADELLA-IP-28-VSM	PC

COMPONENTS

INDEX	PRODUCT	TYPE	MATERIAL	COLOUR
1	C15900_STRADELLA-28-SEAL	GASKET	SILICONE	white
2	See Code table	LENS	See code table	clear

MECHANICAL DRAWING

PRODUCT
STRADELLA-IP-28-VSM

Plastic moulding general tolerances according to DIN 16901-130 and applies if not otherwise shown in the drawing. Silicone moulding general tolerances according to ISO 3302-1 Class M3 and applies if not otherwise shown in the drawing.

FIRST ANGLE PROJECTION:

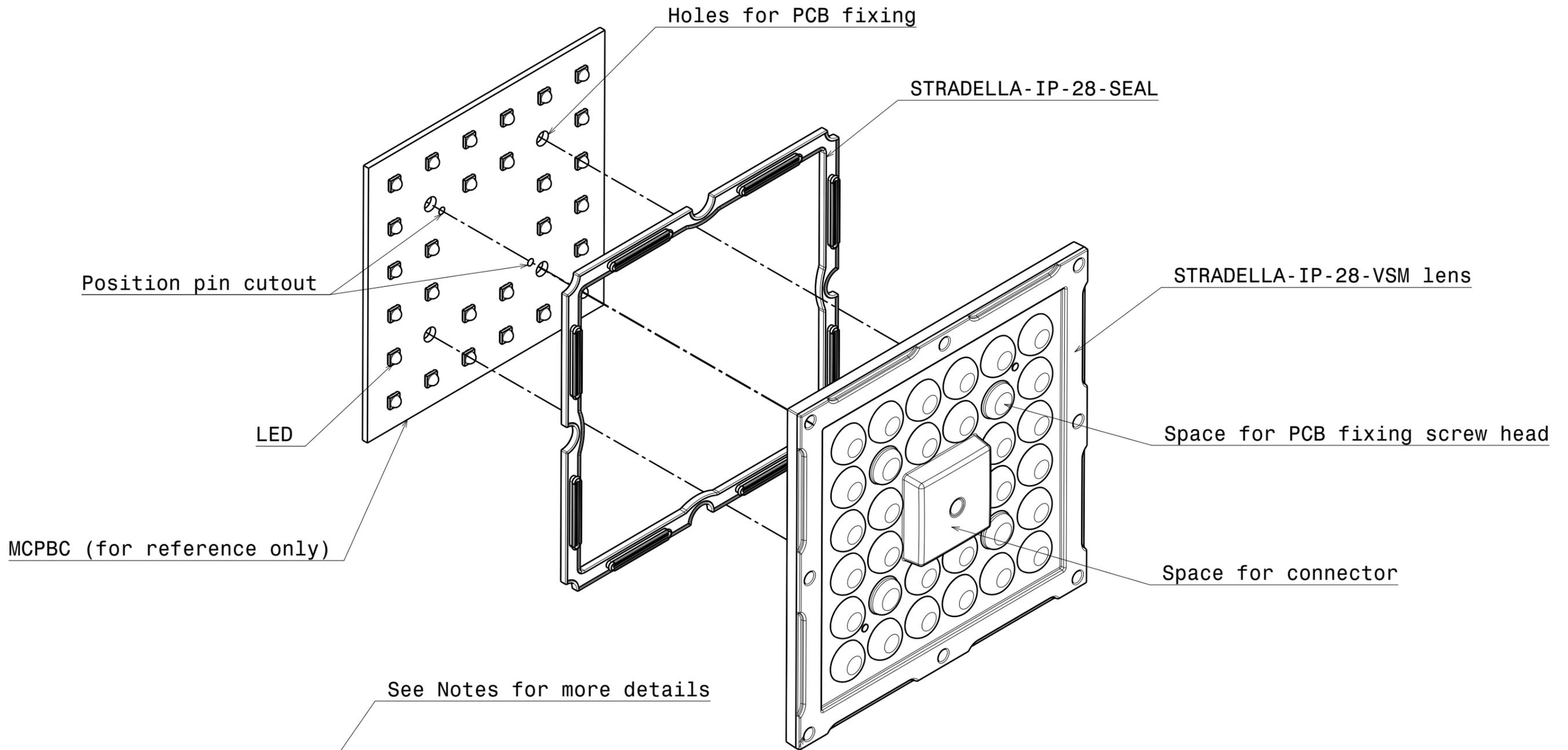


This drawing is the property of LEDiL Oy. It may not be reproduced, copied or communicated without a written agreement with LEDiL Oy.

SCALE	1:1	SIZE	A3	SHEET	1/2
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Notes

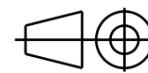
- Heat Sink level
 - PCB level
 - Led location see red dot
- Ensure LED fitting, see our web site and/or 3D model for part detail.
See installation details page 2.



LENS fixing:
 8pcs M3 screw recommended for fixing
 Use washer with screw if possible
 Use maximum tightening torque of 0.60Nm
 Countersunk screws not allowed

Notes

Please see more details for fastening in LEDiL Installation guide, www.ledil.com
 Seal is tested to work in LEDiL's test assemblies. Customer is recommended to test the sealing in the end product due many variables, such as heat sink surface and possible chemical traces.

MECHANICAL DRAWING		LEDiL[®]	
PRODUCT STRADELLA-IP-28-FAMILY			
Plastic moulding general tolerances according to DIN 16901-130 and applies if not otherwise shown in the drawing. Silicone moulding general tolerances according to ISO 3302-1 Class M3 and applies if not otherwise shown in the drawing.	FIRST ANGLE PROJECTION: 	This drawing is the property of LEDiL Oy. It may not be reproduced, copied or communicated without a written agreement with LEDiL Oy.	
SCALE	1:1	SIZE	A3
		SHEET	2/2